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**Davis**

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(54) **MAGNETIC CAPPING DEVICE AND METHOD**

USPC ..... 285/9.1  
See application file for complete search history.

(71) Applicant: **HANA CONSULTING, INC.**, Largo,  
FL (US)

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(72) Inventor: **Mitchell G. Davis**, Redington Beach, FL  
(US)

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filed on Jun. 4, 2012, now Pat. No. 8,496,272, which is  
a continuation of application No. 12/129,804, filed on  
May 30, 2008, now Pat. No. 8,210,572.

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**B65D 43/02** (2006.01)

**H01F 7/02** (2006.01)

**F16L 55/115** (2006.01)

(52) **U.S. Cl.**

CPC ..... **F16L 37/004** (2013.01); **B65D 43/0202**  
(2013.01); **F16L 25/009** (2013.01); **F16L**  
**55/115** (2013.01); **H01F 7/0242** (2013.01);  
**H01F 7/0252** (2013.01); **B65D 2313/04**  
(2013.01)

(58) **Field of Classification Search**

CPC .... **F16L 37/004**; **F16L 55/115**; **H01F 7/0252**;  
**B65D 2313/04**

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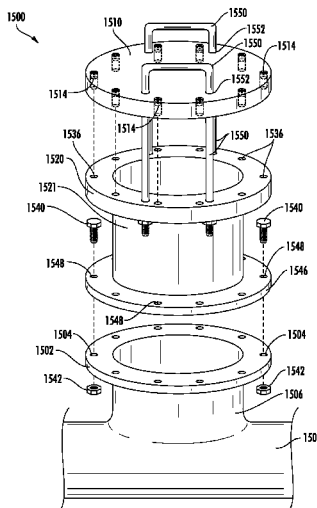
*Primary Examiner* — David E Bochna

(74) *Attorney, Agent, or Firm* — Larson & Larson, P.A.;  
Frank Liebenow; Patrick Reid

(57) **ABSTRACT**

Each of a flange and an end cap have at least two magnets or magnetic pieces arranged in complementary fashion to removably attached the end cap to the flange. The end cap removably seals an orifice of the flange by magnetic attraction between the at least two magnets or magnetic pieces of the end cap and the at least two magnets or magnetic pieces of the flange. This seal between the end cap and flange provides for pressure relief as pressure from within the orifice exceeds the force of magnetic attraction between the magnets or magnetic pieces of the end cap and the magnets or magnetic pieces of the flange.

**18 Claims, 15 Drawing Sheets**



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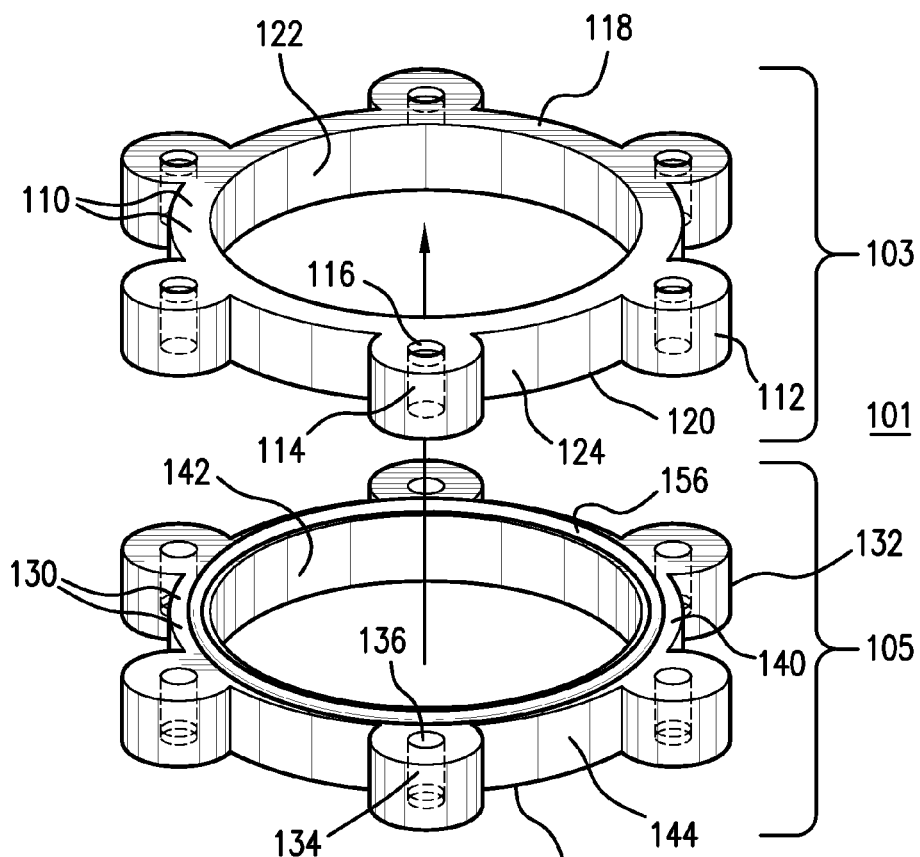


FIG. 1a

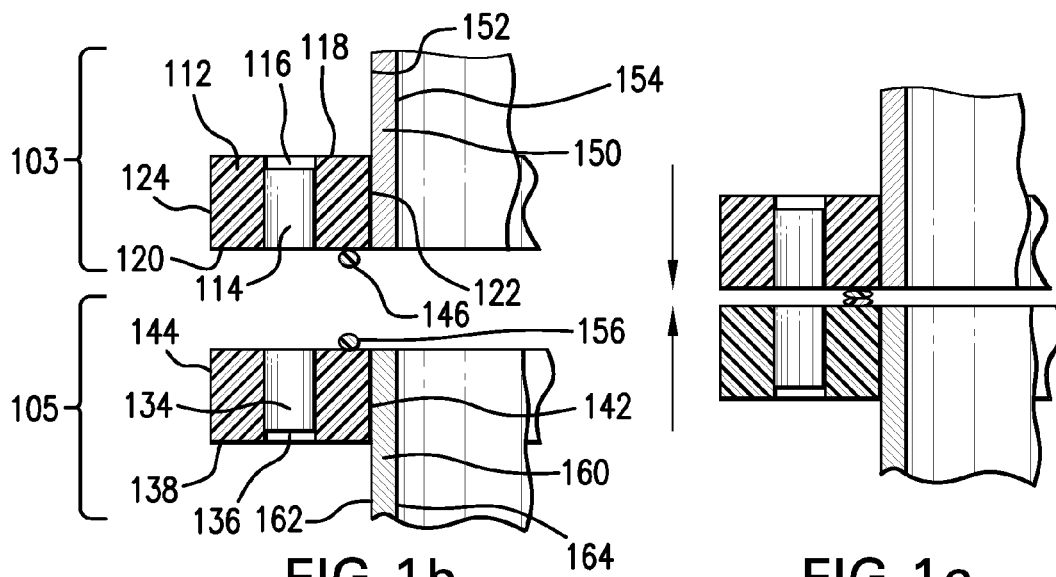


FIG. 1b

FIG. 1c

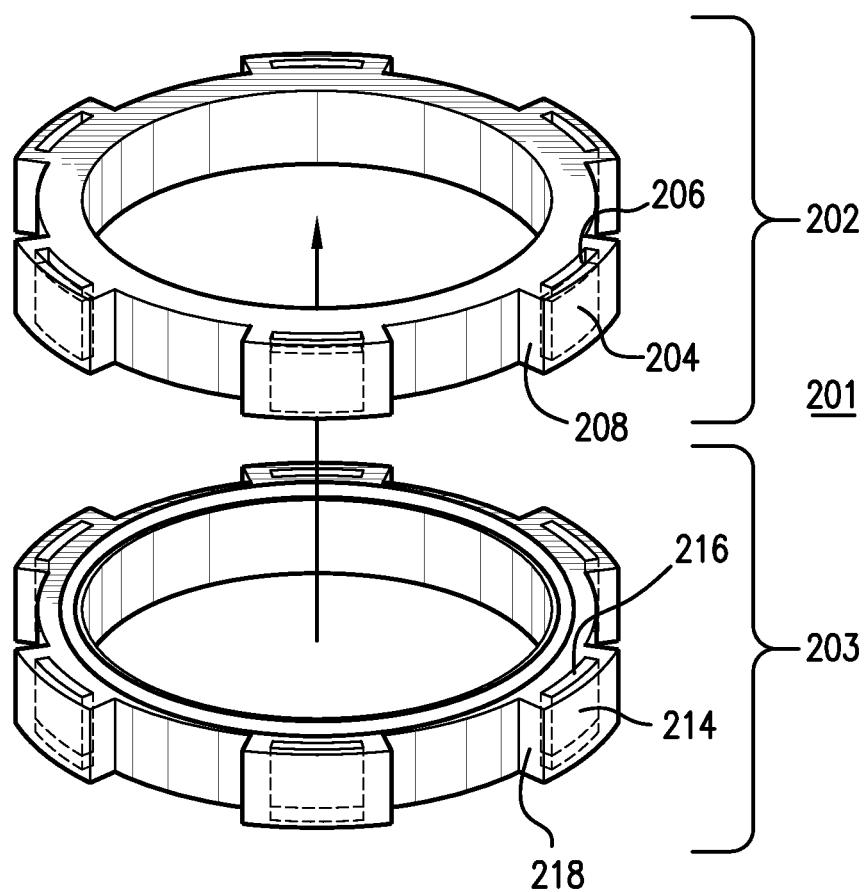


FIG.2

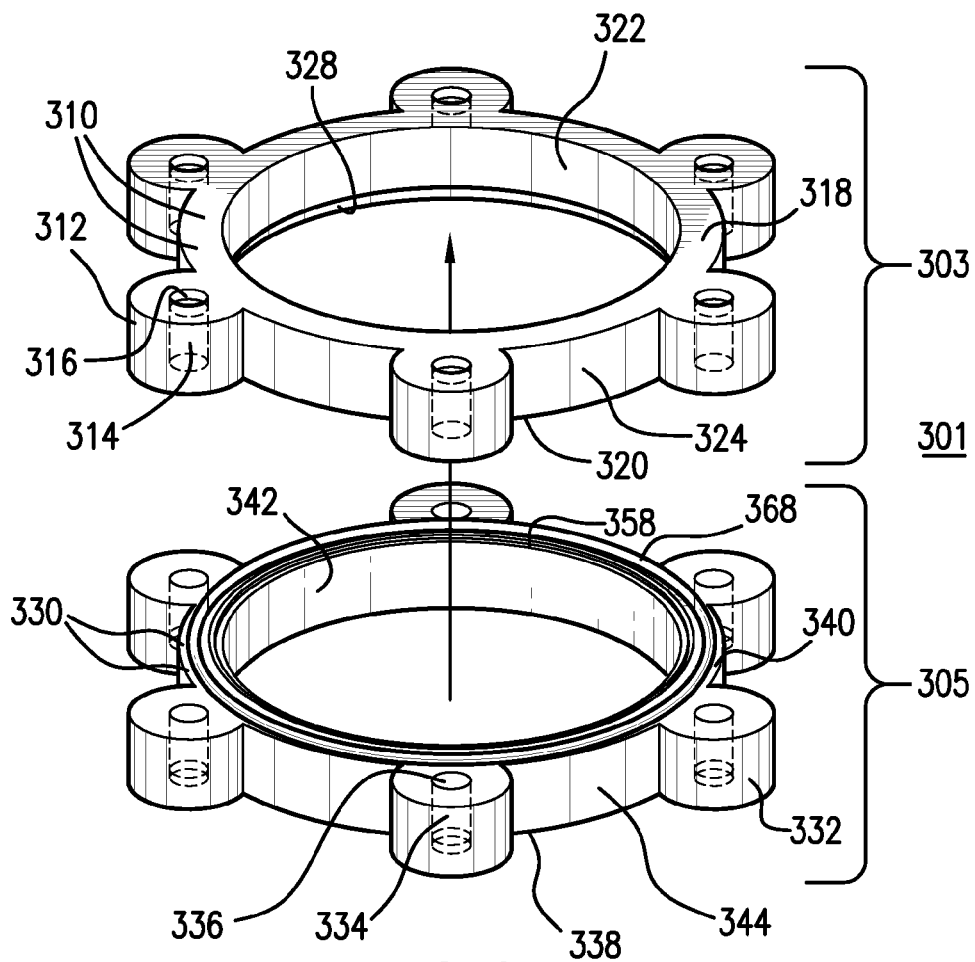


FIG. 3a

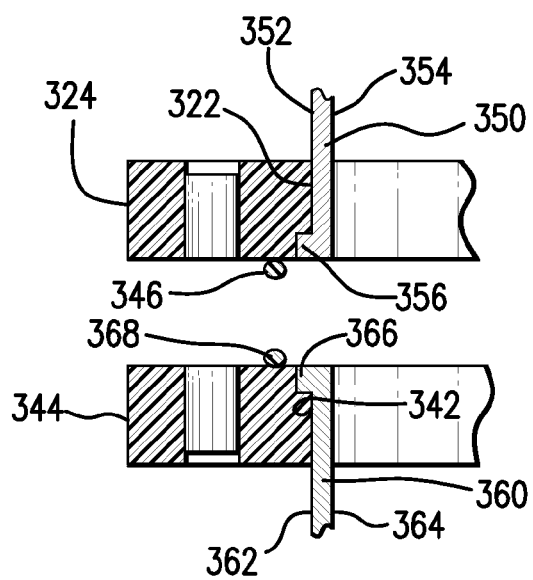


FIG. 3b

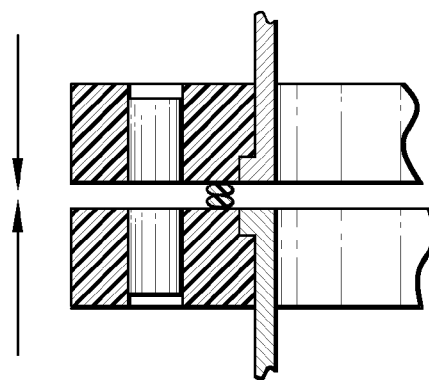


FIG. 3c

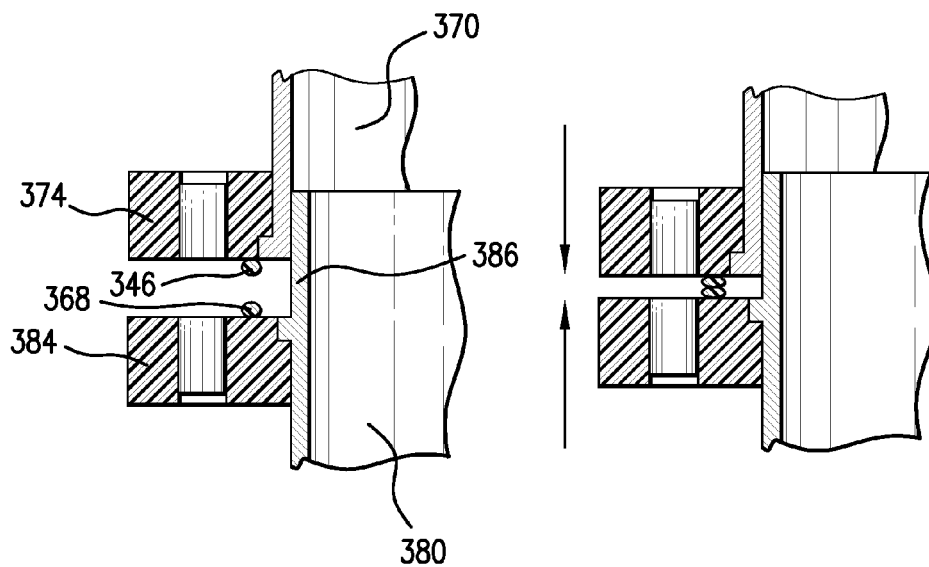


FIG. 3d

FIG. 3e

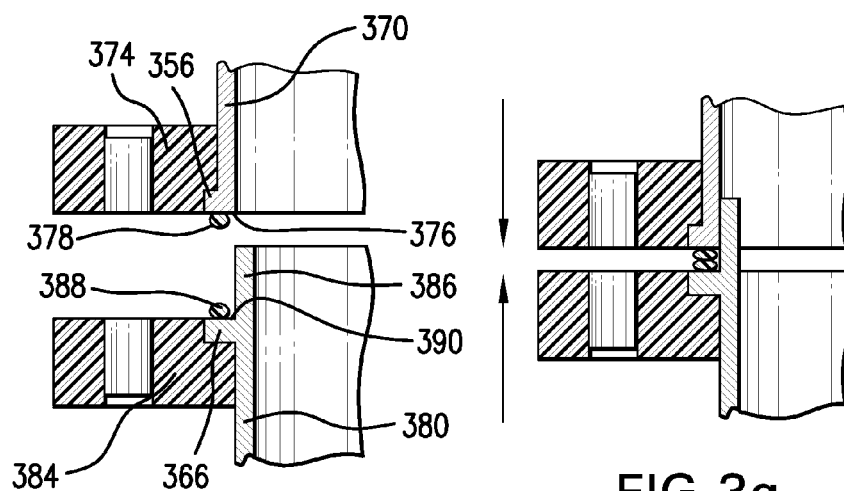


FIG. 3f

FIG. 3g

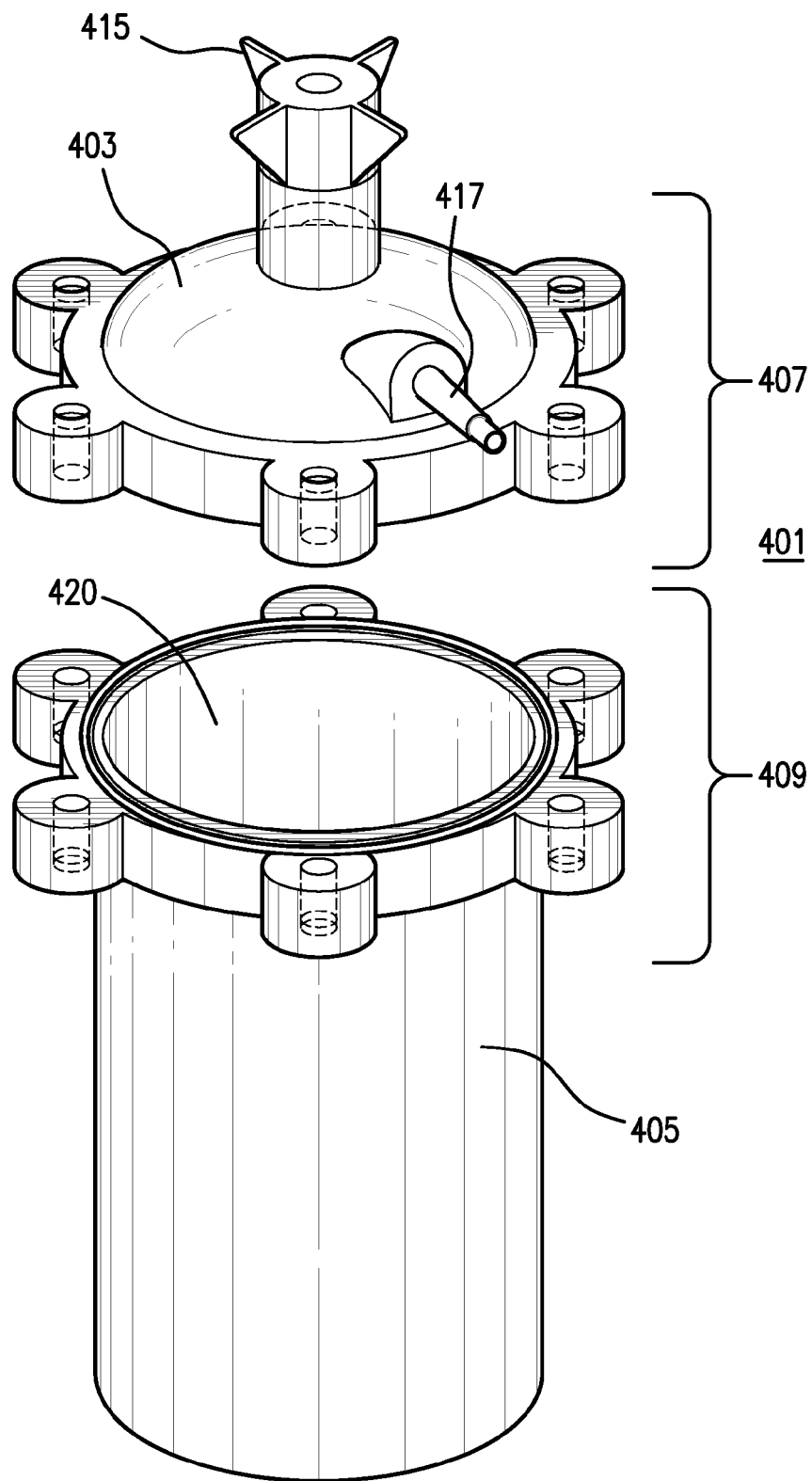
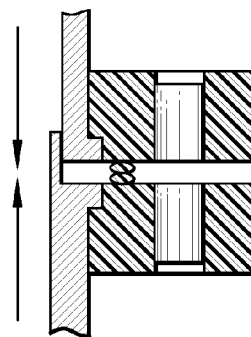
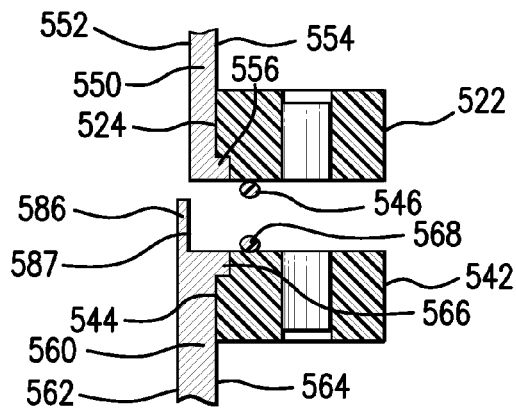
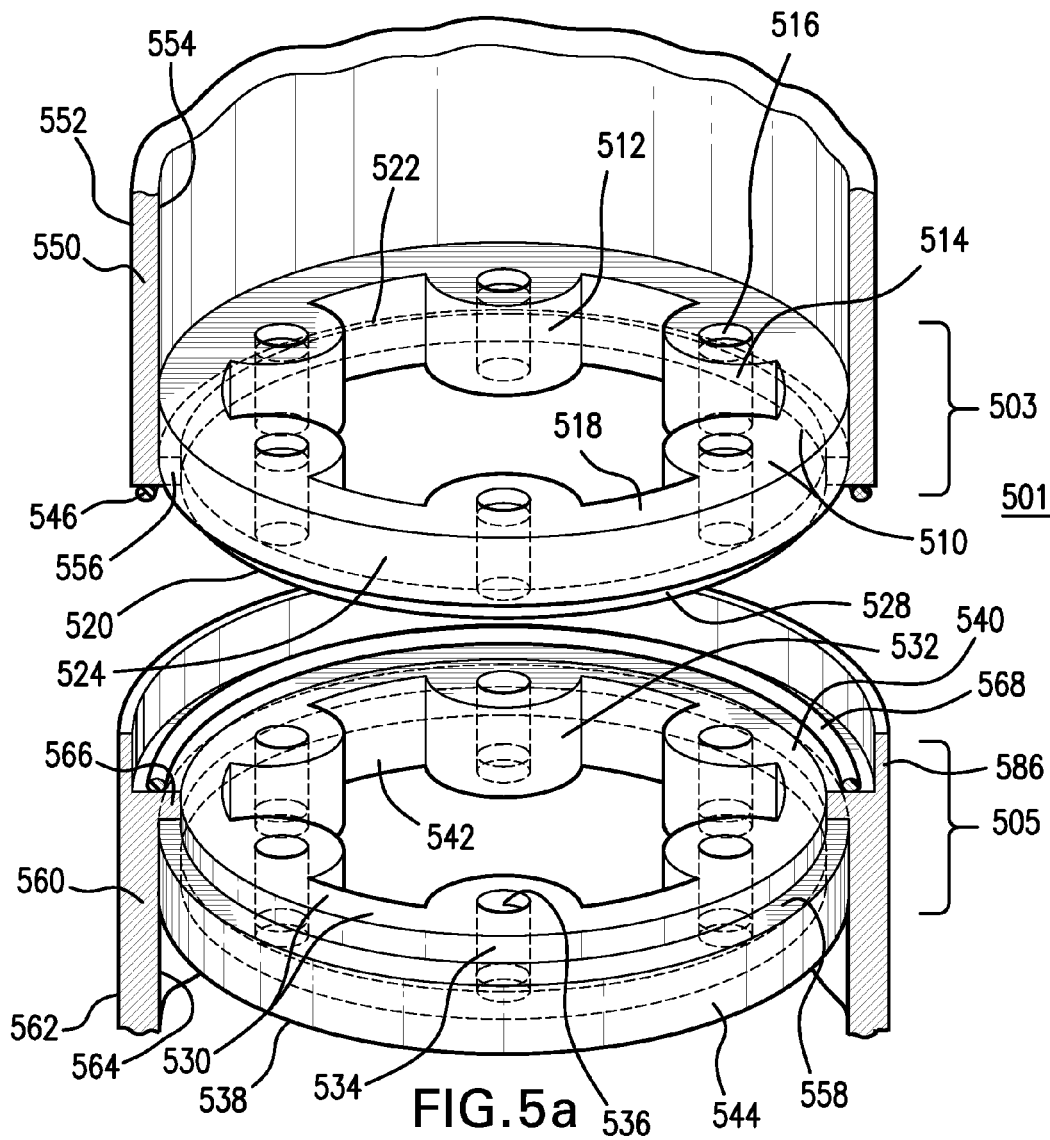


FIG. 4





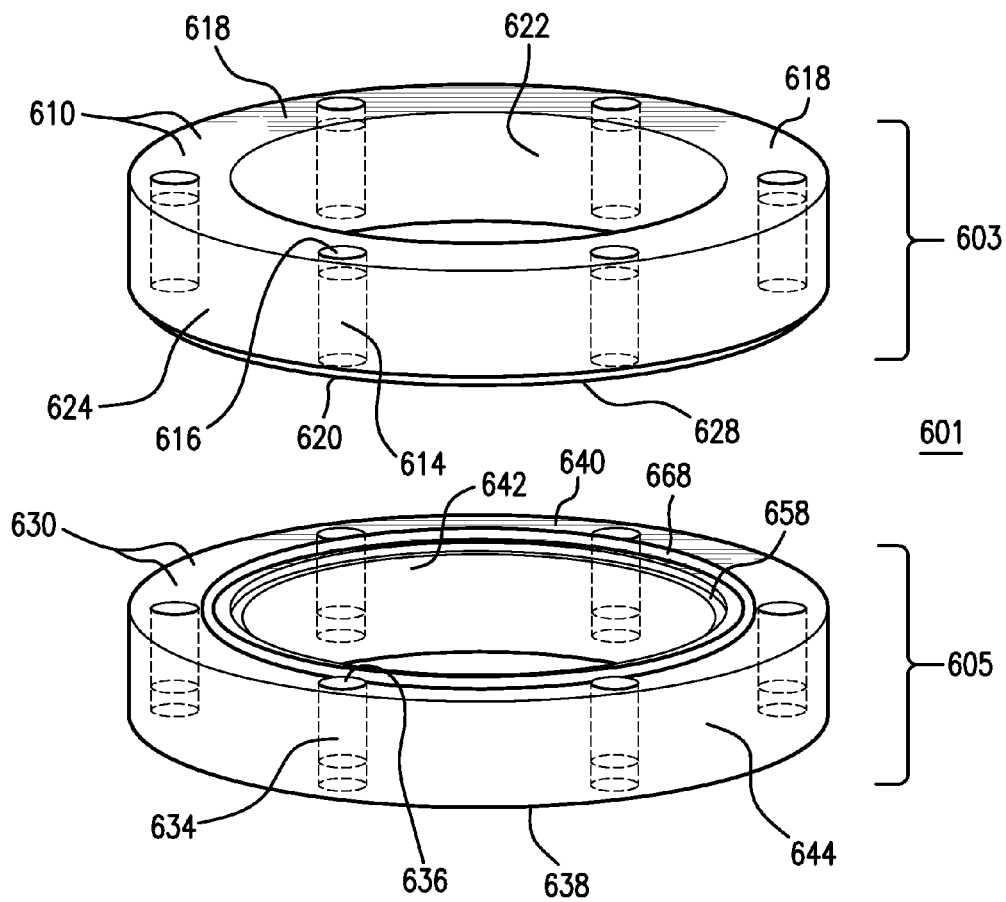


FIG. 6a

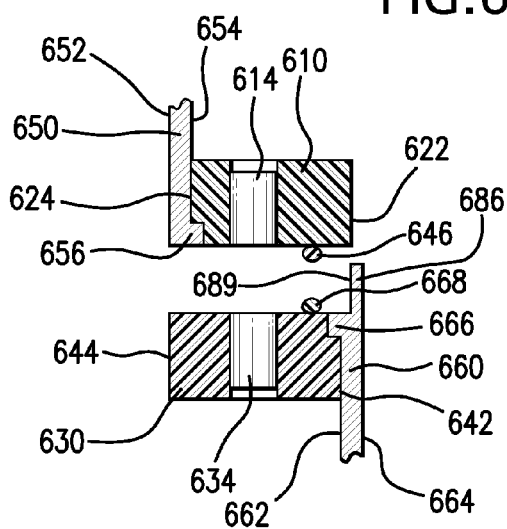


FIG. 6b

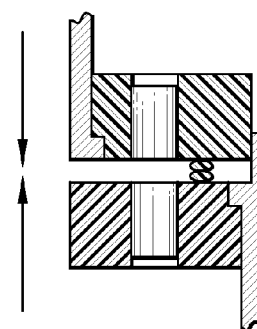


FIG. 6c

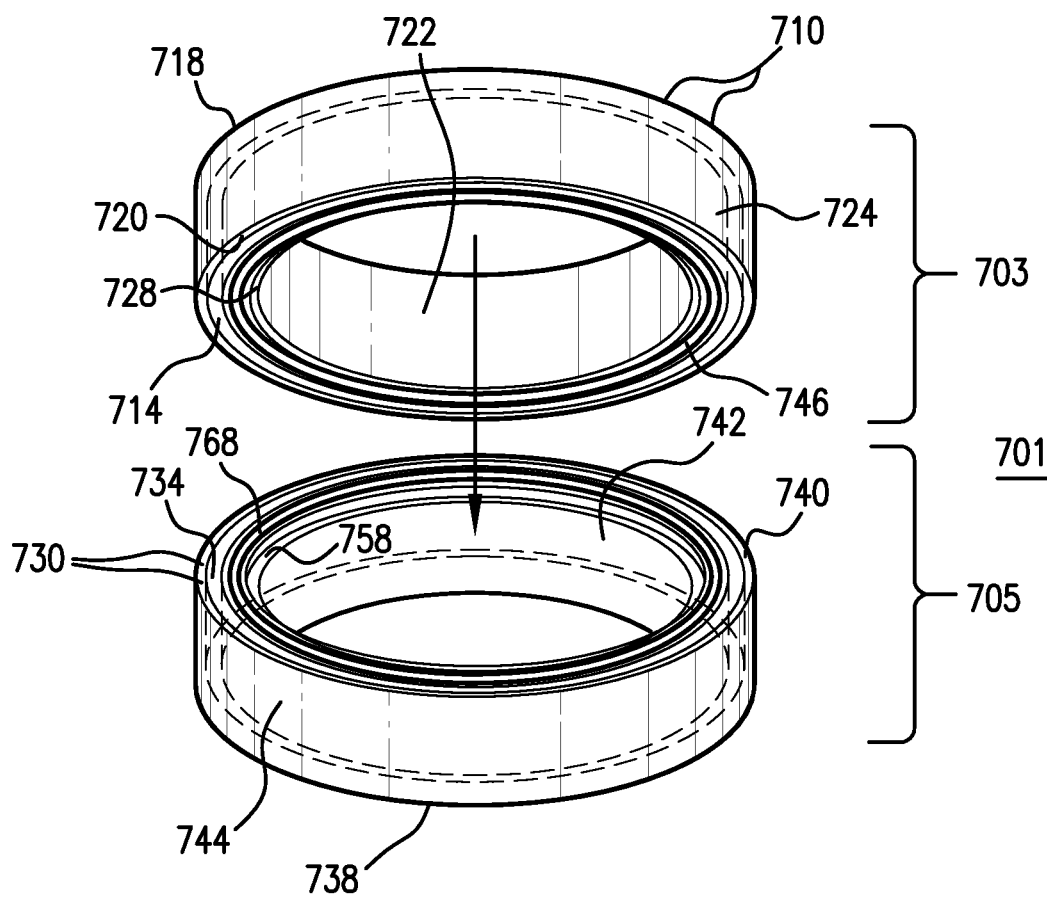


FIG. 7a

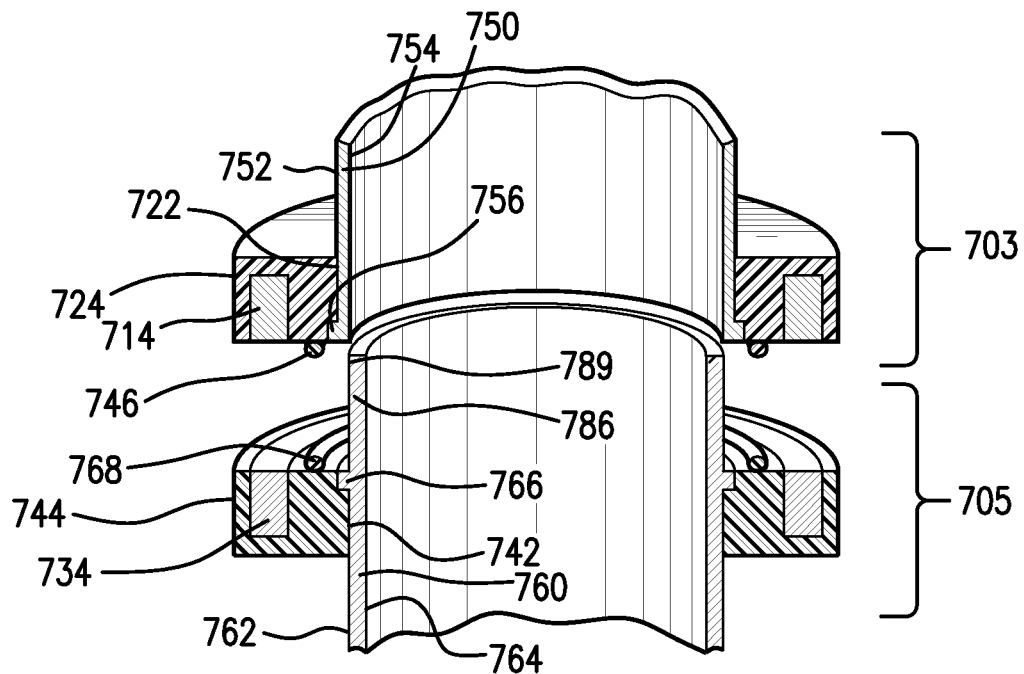


FIG. 7b

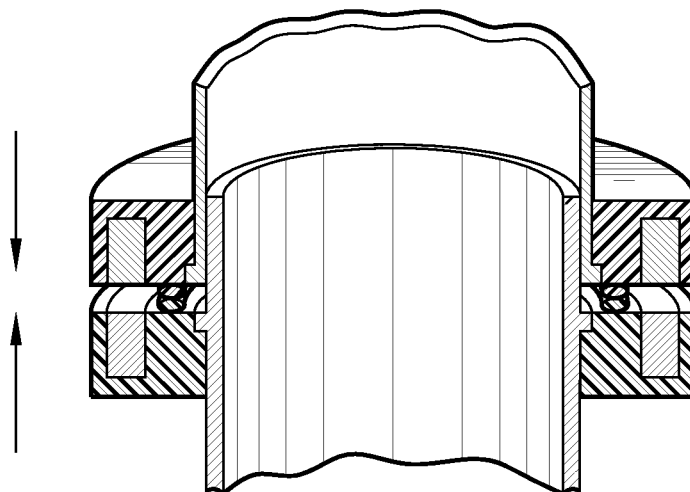


FIG. 7c

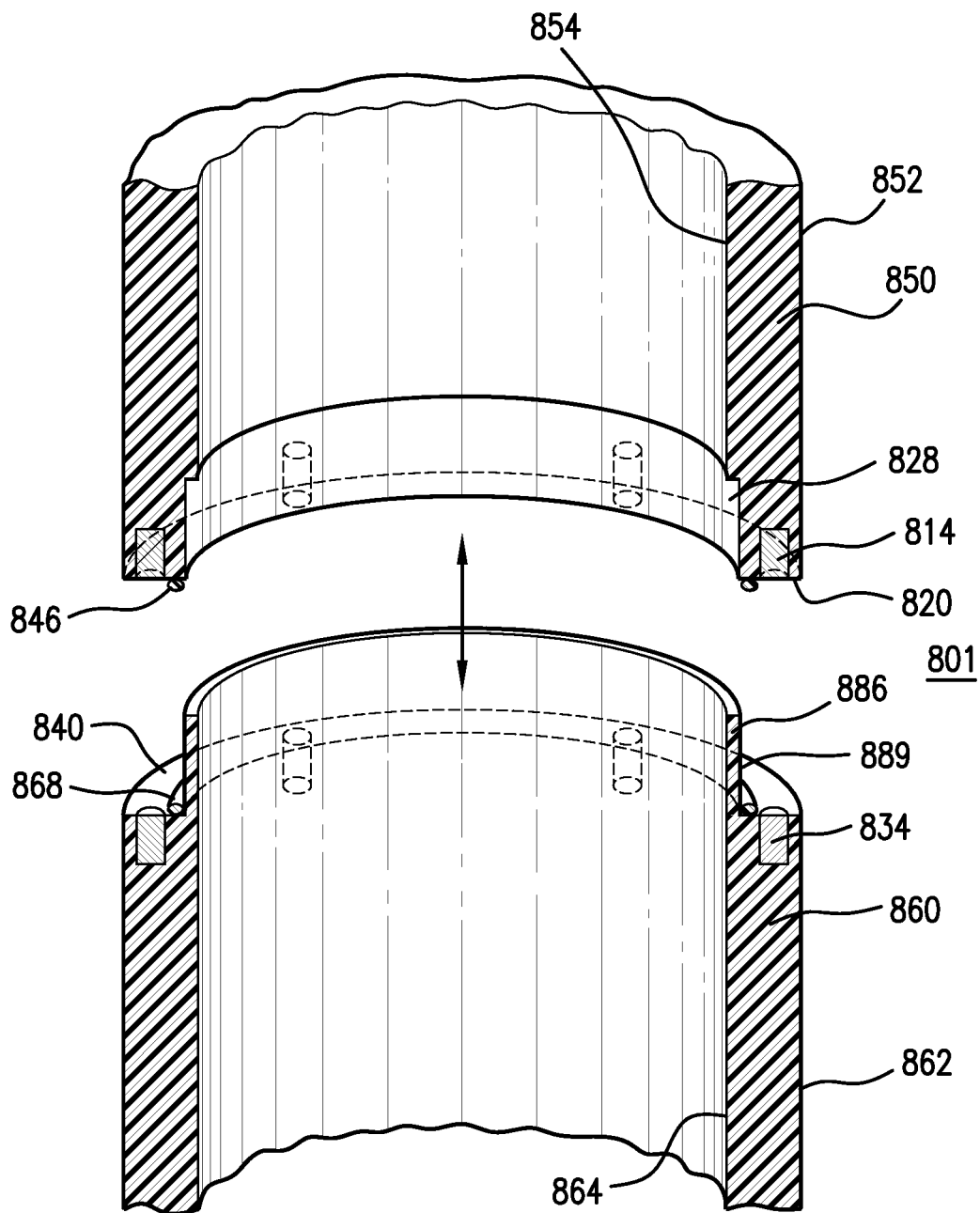


FIG. 8

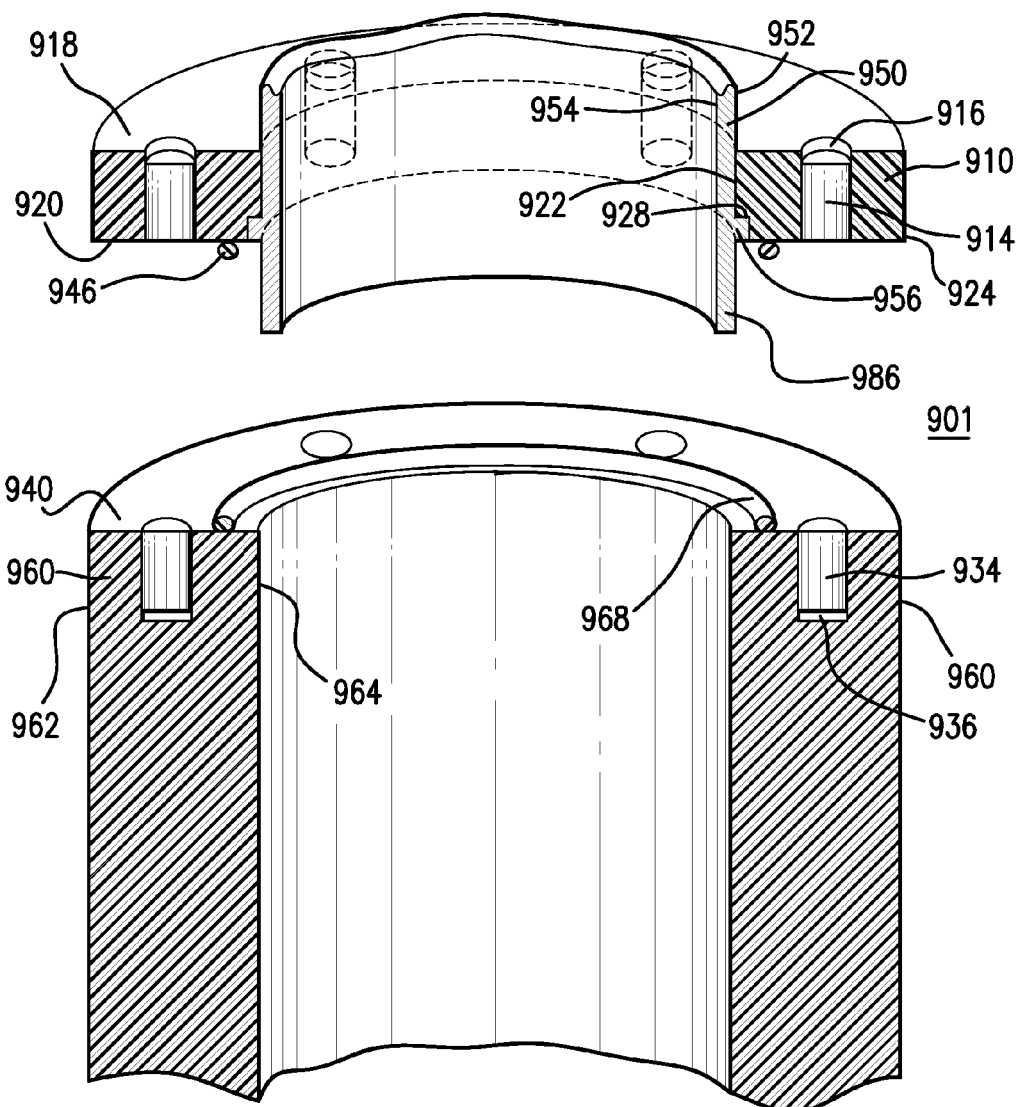


FIG. 9

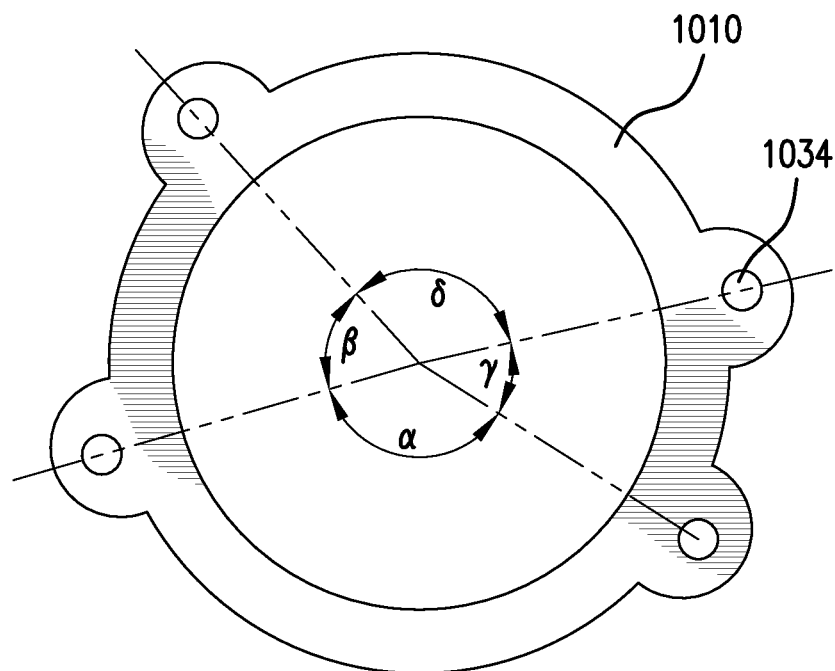


FIG. 10a

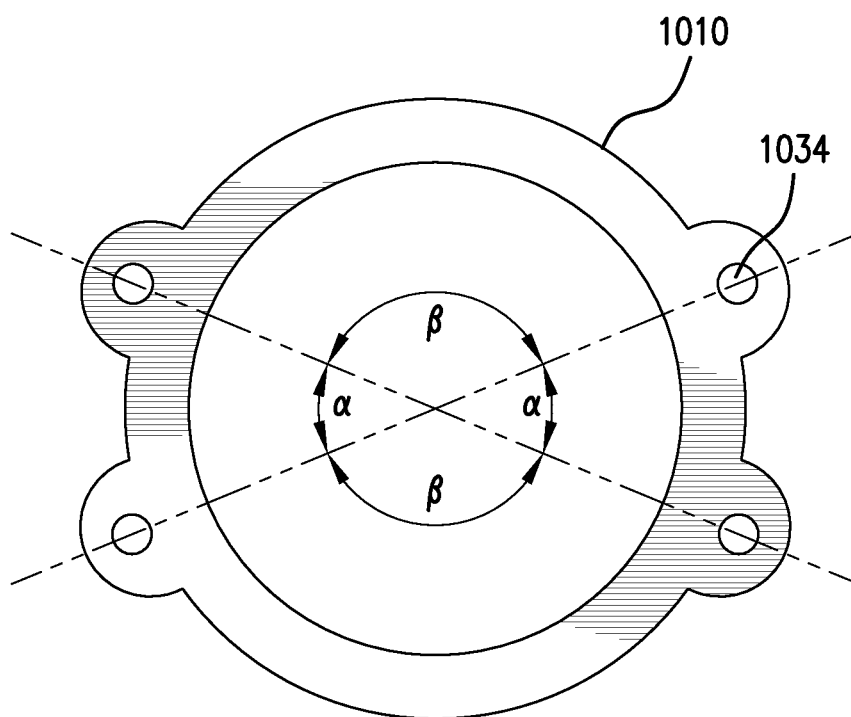


FIG. 10b

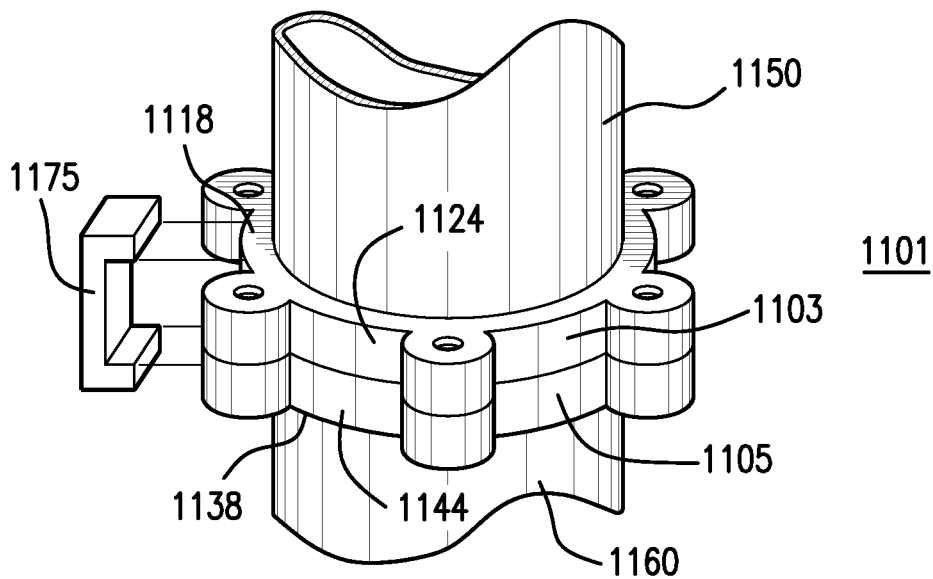


FIG. 11a

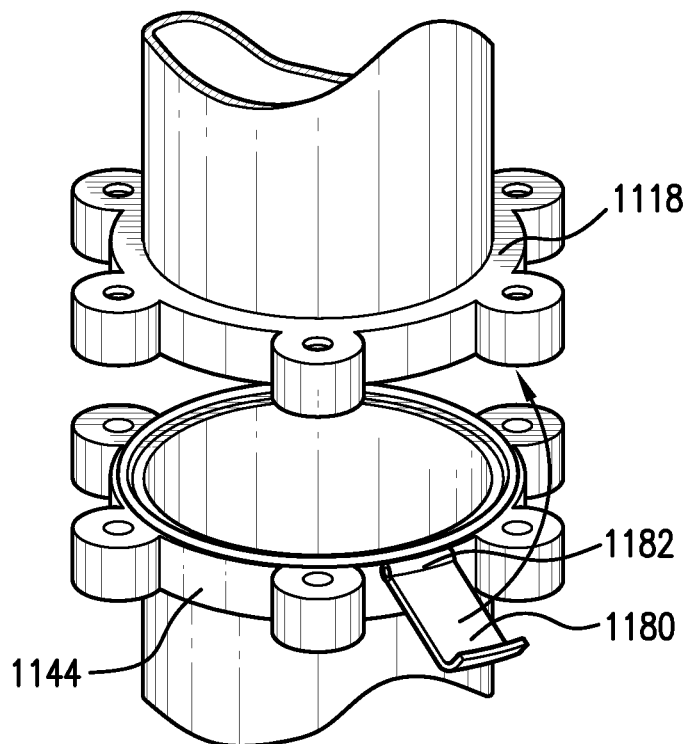


FIG. 11b

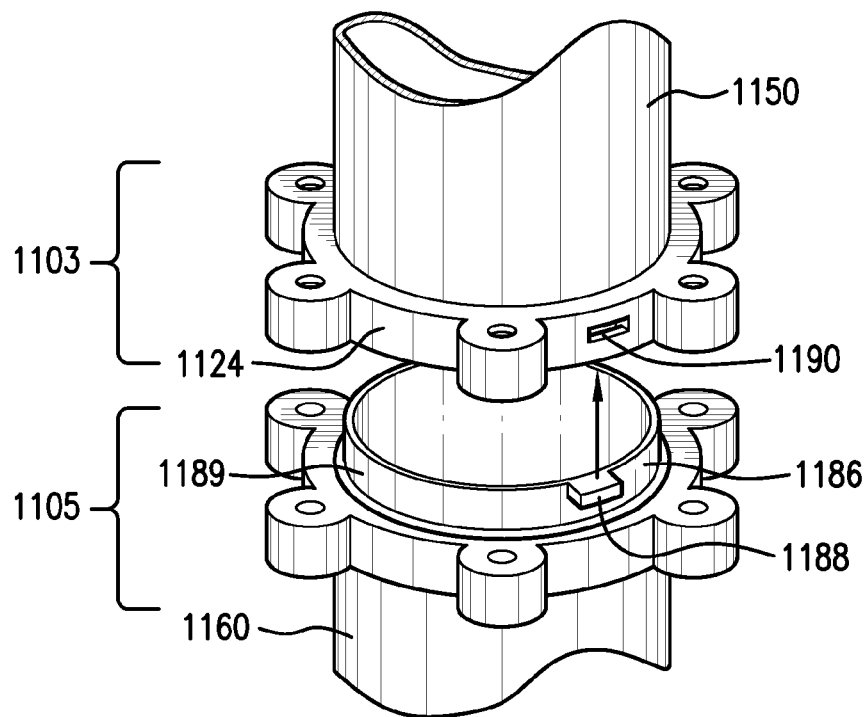


FIG.11c

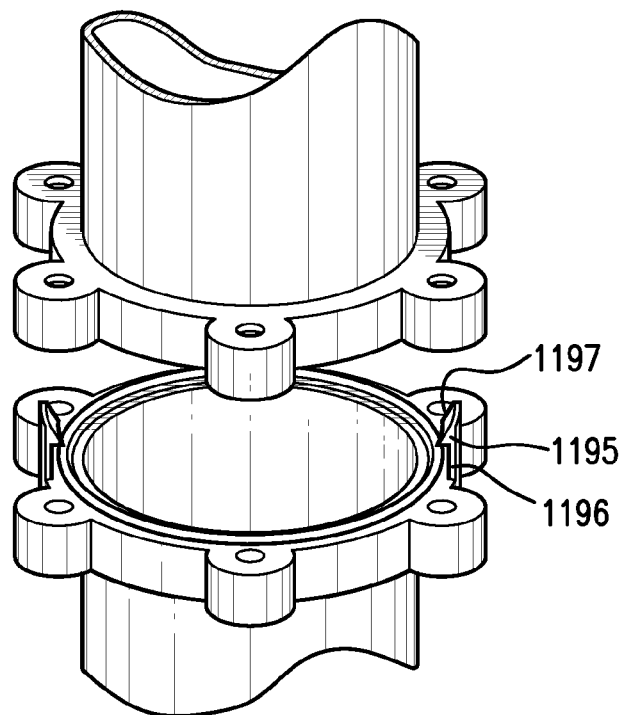


FIG.11d



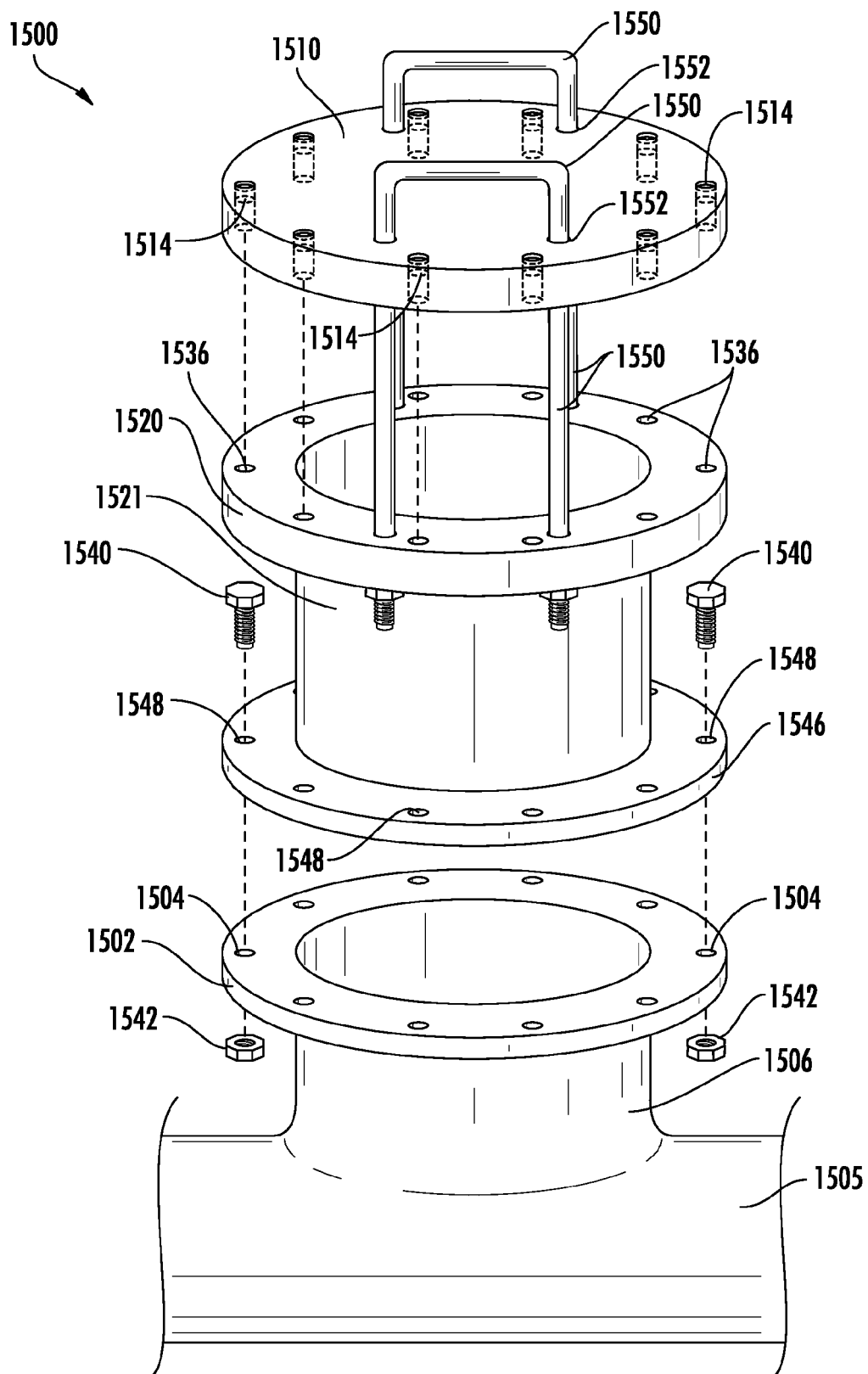


FIG. 12

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**MAGNETIC CAPPING DEVICE AND METHOD****CROSS-REFERENCE TO RELATED APPLICATIONS**

This application is a continuation-in-part of U.S. patent application Ser. No. 13/487,410, inventor Mitchell G. Davis, filed on Jun. 4, 2012, now U.S. Pat. No. 8,496,272 issued Jul. 30, 2013, which in turn is a continuation of U.S. patent application Ser. No. 12/129,804, inventor Mitchell G. Davis, filed on May 30, 2008, now U.S. Pat. No. 8,210,572 issued on Jul. 3, 2012. The entire disclosure and contents of the above applications are hereby incorporated by reference.

**FIELD**

The present invention relates to a coupling means for joining two or more objects together using magnetic forces to allow reversible engagement of the two or more objects via magnets and/or metal members that may be spaced around the exterior or interior perimeter of the two or more objects in a patterned arrangement to encourage a specific alignment or set of alignments between the objects.

**BACKGROUND**

Most objects, such as lids/containers or other objects or structures like pipes, hoses, etc., that need to be reversibly or releasably attached or joined use a threaded screwing mechanism or some other type of mechanical engagement, such as a snapping or a snug-fit mechanism relying exclusively on friction and/or physical constraint, between the two or more objects. Relatively few examples exist for reversibly joining or attaching two or more objects together using magnetic forces. Some common examples do exist, for example, with various types of handbags or device holders where two planar surfaces are joined. However, these articles typically rely on using corresponding magnets and/or metal pieces having a matching flat shape, such as a disk or annular ring. Since the contacting planar surfaces of these articles are typically positioned or aligned by some other form of fixed attachment, it is not important that the corresponding magnets or metal pieces encourage any particular alignment, thus allowing for simple symmetric coupling surfaces of the magnets and/or metal pieces, e.g., a disk or ring shape, to be used without any particular orientation. Furthermore, such articles tend to have their corresponding magnets and/or metal pieces integrated into the article itself with the intention that they be used over the life of the article.

While the use of a threaded screw-type mechanism to hold objects, such as containers and lids or tubular objects/structures, together are often sufficient and effective, the use of such threaded screw-type engagements also tends to be associated with several drawbacks. For example, the threads can become stripped and no longer promote a secure engagement, thus causing the threaded connection to leak fluid from an interior compartment of the connected objects. Corrosion may also cause deterioration of the physical contact between the two threaded engagements, thus leading to leakages as well. In addition, chemical deposition of materials between the threaded engagements may also bond the objects together making it difficult to overcome through manual force. Threaded engagements also run the risk of being overly tightened, and even when threaded sections are properly engaged,

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persons experiencing muscle weakness or pain, such as by arthritis, may find it difficult to manually twist the objects together or apart.

Therefore, a need exists in the art for a means of coupling or joining two or more objects that allows for those objects to be easily and reversibly engaged and detached from one another. A need exists for a coupling means that is durable and capable of being removed from the two or more objects such that the coupling means may be reused to allow for the objects themselves to be discarded and replaced without risk of cross-contamination. A further need exists for a coupling means that may be adjustably designed so that the amount of force holding the two objects together is appropriately based on the types of objects and intended application and such that at least partial separation may occur when pressure within the objects exceeds a predetermined threshold. A yet further need exists in the art for a coupling means that encourages or forces the objects to succumb to one or more predetermined orientations or alignments in relation to one another. Finally, a need exists for a coupling means that holds the objects together while maintaining separation between the objects themselves such that the objects are electrically or otherwise isolated from each other.

**SUMMARY**

An exemplary device and method for coupling two or more objects together has a coupling device having at least two magnets or metal pieces and is removably attached to a first object. A second object has at least two corresponding metal pieces or magnets, wherein the first object and the second object are held together by magnetically attractive forces when the first object and the second object are engaged.

Another exemplary device and method for coupling two or more objects together is described using a coupling device comprising a first portion having at least two magnets; and a second portion having at least two corresponding metal pieces or magnets, wherein the first portion is attached to a first object and positioned at or near the periphery of the first object, wherein the second portion is attached to a second object and positioned at or near the periphery of the second object, and wherein the first object and the second object are held together by magnetically attractive forces when the first portion and the second portion are engaged.

Another exemplary device and method for coupling two or more objects together is described using a coupling device comprising a first portion having at least one magnet; and a second portion having at least one corresponding magnet, wherein the first portion is attached to a first object and positioned at or near the periphery of the first object, wherein the second portion is attached to a second object and positioned at or near the periphery of the second object, and wherein the first object and the second object are held together by magnetically attractive forces when the first portion and the second portion are engaged.

Another exemplary device and method for coupling two or more objects together is described using a coupling device comprising a first object having at least one magnet integrated within the first object and positioned at or near the periphery of the first object; and a second object having at least one corresponding metal piece integrated within the second object and positioned at or near the periphery of the second object, wherein the first object and the second object are held together by magnetically attractive forces when the at least one magnet of the first object and the at least one corresponding metal piece of the second object are engaged.

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Another exemplary device and method for coupling two or more objects together is described using a coupling device comprising a first object having at least two magnets integrated within the first object and positioned at or near the periphery of the first object; and a second object having at least two corresponding magnets integrated within the second object and positioned at or near the periphery of the second object, wherein the first object and the second object are held together by magnetically attractive forces when the at least one magnet of the first object and the at least one corresponding magnet of the second object are engaged.

Another exemplary device and method for coupling two or more objects together is described using a coupling device comprising a first object having at least one magnet integrated within the first object and positioned at or near the periphery of the first object; and a portion of the coupling device comprising a collar having at least one corresponding metal piece, wherein the collar is attached to a second object and positioned at or near the periphery of the second object, wherein the first object and the second object are held together by magnetically attractive forces when the at least one magnet of the first object and the at least one corresponding metal piece of the collar are engaged.

Another exemplary device and method for coupling two or more objects together is described using a coupling device comprising a first object having at least one magnet integrated within the first object and positioned at or near the periphery of the first object; and a portion of the coupling device comprising a collar having at least one corresponding magnet, wherein the collar is attached to a second object and positioned at or near the periphery of the second object, wherein the first object and the second object are held together by magnetically attractive forces when the at least one magnet of the first object and the at least one corresponding magnet of the collar are engaged.

Another exemplary device and method for coupling two or more objects together is described using a coupling device comprising a first object having at least one metal piece integrated within the first object and positioned at or near the periphery of the first object; and a portion of the coupling device comprising a collar having at least one corresponding magnet, wherein the collar is attached to a second object and positioned at or near the periphery of the second object, wherein the first object and the second object are held together by magnetically attractive forces when the at least one metal piece of the first object and the at least one corresponding magnet of the collar are engaged.

#### BRIEF DESCRIPTION OF THE DRAWINGS

The invention will be described in conjunction with the accompanying drawings, in which:

FIG. 1 shows one embodiment for coupling device of present invention having round and symmetrically spaced-apart magnets and/or metal pieces. FIG. 1a shows a first portion and a second portion of the coupling device disengaged and separated. FIG. 1b shows a cross section of first and second portions of the coupling device from FIG. 1a in the disengaged and separated position. FIG. 1c shows a cross section of first and second portions of the coupling device from FIG. 1a properly engaged and joined.

FIG. 2 shows another embodiment for coupling device of present invention with first portion and second portion having rectangular and symmetrically spaced-apart magnets and/or metal pieces.

FIG. 3 shows one embodiment for coupling device of present invention having round and symmetrically spaced-

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apart magnets and/or metal pieces with an additional groove around the inner perimeter of first and second portions of coupling device. FIG. 3a shows first and second portions of coupling device disengaged and separated. FIG. 3b shows a cross-section of first and second portions of the coupling device from FIG. 3a in a disengaged and separated position with objects associated with both first and second portions. FIG. 3c shows a cross-section of first and second portions of coupling device from FIG. 3a properly engaged and joined with objects associated with both first and second portions. FIG. 3d shows a cross section of an alternative arrangement for first and second portions of coupling device associated with objects with an additional flange on object and with coupling device disengaged and separated. FIG. 3e shows a cross section of first and second portions of FIG. 3d properly engaged and joined. FIG. 3f shows a cross-section of another embodiment of coupling device similar to FIG. 3d with coupling device disengaged and separated but with gaskets on surface of objects. FIG. 3g shows a cross section of first and second portions of coupling device shown in FIG. 3f properly engaged and joined.

FIG. 4 shows an embodiment of coupling device of present invention with first and second portions of coupling device associated with objects comprising a container and lid.

FIG. 5 shows another embodiment for coupling device of present invention having a first portion and a second portion attached to an interior perimeter of two objects. FIG. 5a shows the first and second portions of coupling device in a disengaged and separated position. FIG. 5b shows a cross-section of first and second portions of coupling device shown in FIG. 5a disengaged and separated. FIG. 5c shows a cross-section of first and second portions of coupling device similar to FIG. 5b properly engaged and joined.

FIG. 6 shows another embodiment for coupling device of present invention having a first portion attached to an interior perimeter of one object and a second portion attached to an exterior perimeter of a second object. FIG. 6a shows first and second portions of coupling device in a disengaged and separated position. FIG. 6b shows a cross-section of first and second portions of coupling device shown in FIG. 6a disengaged and separated. FIG. 6c shows a cross-section of first and second portions of coupling device similar to FIG. 6b properly engaged and joined.

FIG. 7 shows an embodiment for coupling device of present invention having annular magnet(s) or metal piece(s) around an external perimeter of two objects. FIG. 7a shows first portion and second portion of the coupling device disengaged and separated. FIG. 7b shows a cross-section of first portion and second portion of the coupling device attached to objects disengaged and separated. FIG. 7c shows a cross-section of first and second portions of coupling device attached to objects from FIG. 7b properly engaged and joined.

FIG. 8 shows a three-dimensional cross-section of another embodiment for coupling device of present invention having magnet(s) and/or metal piece(s) integrated into objects themselves to be joined. First and second objects are shown disengaged and separated but positioned for engagement by moving first object and second object together.

FIG. 9 shows a three-dimensional cross-section of another embodiment for coupling device of present invention having a collar with magnet(s) and/or metal piece(s) attached to a first object and a second object having magnet(s) and/or metal piece(s) integrated into second object with collar and first object disengaged and separated from second object. Collar and first object as well as second object are shown positioned for engagement by moving first and second objects together.

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FIG. 10 shows additional embodiments of coupling device of present invention having asymmetrically spaced-apart magnets and/or metal pieces. FIG. 10a shows an arrangement that would have only one stable alignment between the first and second portions of the coupling device. FIG. 10b shows an alternative embodiment that would have only two stable alignments of first and second portions of coupling device.

FIG. 11 shows another set of embodiments for coupling device of present invention having additional means for securing or fastening first and second portions together. FIG. 11a shows an example of a clip that may be used to secure coupling device once engaged. FIG. 11b shows an example of a hook that may be used to secure coupling device once engaged by swinging into place. FIG. 11c shows an example of a slot and tab mechanism for securing first and second portions of coupling device together once engaged. FIG. 11d shows an example of a latch that snaps into place to secure a first and second portions of coupling device together once engaged.

FIG. 12 shows a perspective view of a magnetic coupling used as a removable access and/or pressure relief system.

#### DETAILED DESCRIPTION

It is advantageous to define several terms before describing the invention. It should be appreciated that the following definitions are used throughout this application.

For the purposes of the present invention, the term “spaced-apart” refers to the spacing between individual magnet(s) and/or metal piece(s) held by first or second portion of coupling device or integrated into objects themselves. Such spacing is generally along and near the periphery of objects to be joined. Such spacing may either be regular (i.e., approximately equal) or irregular (i.e., asymmetrically arranged with unequal spacing). Such spacing provides for a discontinuous magnetic field meaning that the magnetic field is strong in the vicinity of each magnet and weaker in the space between each magnet.

For the purposes of the present invention, the terms “object” or “objects” joined by coupling device of present invention generally refer to tubular objects that contain an interior hollow space or lumen. Tubular objects may include hoses, pipes, poles, etc. Such objects of present invention may have any cross-sectional shape, including regular or irregular polygons or any other appropriate closed curve, and each object may have different cross-sectional shapes at different positions along its length. Tubular objects joined by coupling device of present invention are further envisioned to include enclosed containers, such as a cup/vessel joined with a lid/cap or a cup/vessel joined with another cup/vessel. Such objects may be permanently or reversibly attached to coupling device. Alternatively, magnet(s) and/or metal piece(s) may be integrated into one or more of objects to be joined by coupling device. Such objects may be made of any metal, plastic, or polymeric material, or combination thereof.

For the purposes of the present invention, the terms “engage,” “engaged,” or “engagement” generally refer to the juxtaposition of components/portions of coupling device and objects themselves such that coupling device and/or objects are held together by magnetically attractive forces generated between magnet(s) and/or metal piece(s) of present invention. Magnet(s) and/or metal piece(s) may be present within portions of coupling device, or they may be integral to objects themselves.

For the purposes of the present invention, the terms “disengage,” “disengaged,” or “disengagement” generally have the opposite meaning compared to terms “engage,”

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“engaged,” or “engagement” and generally refer to the separation of components/portions of coupling device and objects themselves from each other. Such separation occurs by overcoming the magnetically attractive forces holding coupling device and objects together.

For the purposes of the present invention, the term “collar” generally refers to a piece of material, such as metal, plastic, or other polymeric material, that is used to hold magnet(s) and/or metal piece(s) for each portion(s) of coupling device that are associated or attached at or near the periphery of objects to be joined by coupling device. The shape of such collar generally corresponds to the cross-sectional shape of the periphery of objects to be joined. Such collar may have any shape, including regular or irregular polygons or any other appropriate closed curve, to accommodate the shapes of the objects to which it is associated or attached. Such collar may hold regularly or asymmetrically spaced-apart magnet(s) and/or metal piece(s) or a single annular magnet and/or piece of metal, as the case may be. Such collar may or may not have additional protrusions to hold magnet(s) and/or metal piece(s). Such collar may be designed to fit around either the internal or external surface of an object. Such collar may be made hollow to not interfere with the interior compartment or lumen of tubular objects to be joined, including containers and lids, or to fit around an external surface of an object.

For the purposes of the present invention, the terms “gasket” or “gaskets” generally refer to a mechanical seal that fills the space between portion(s) of coupling device and/or object(s) themselves. It is usually desirable that such gaskets be made from a material that is to some degree compressible such that it tightly fills space between portion(s) of coupling device and/or object(s), including any slight irregularities. Such gaskets generally prevent leakage from between portion(s) of coupling device and/or object(s) while under compression. Gaskets of present invention may be produced by cutting from sheet materials, such as gasket paper, rubber, silicone, metal, cork, felt, Neoprene, fiberglass, or a plastic polymer. However, gaskets of present invention may be produced according to any known method, including those for sheet gaskets, solid material gaskets, spiral wound gaskets, double jacketed gaskets, corrugated gaskets, etc.

The coupling device of the present invention allows for two or more objects to be connected or attached using magnetically attractive forces. Where multiple spaced-apart magnets and/or metal pieces are used or where continuous or segmented magnet(s) and/or metal piece(s) are used, the amount and kind of attractive force(s) of the present invention produced by the magnet(s) and/or metal piece(s) to hold the two or more objects together may depend on a number of factors, including the relative number, position, size, shape, orientation, composition, density, etc. of each magnet and/or metal piece. By varying these factors, the magnetic coupling device can be tailored for specific applications.

In general, magnetically attractive forces are generated by either (i) electric currents, or (ii) materials having magnetic dipoles (or moments) as a result of intrinsic (or “spin”) properties of charged particles within atoms. Magnets produced by electric current are collectively referred to as electromagnets, whereas materials having intrinsic magnetically attractive properties are generally classified as being either paramagnetic, ferromagnetic, or ferrimagnetic. Paramagnets typically refer to materials having atoms with unpaired electrons that become magnetized when placed in a magnetic field. However, because those unpaired electrons of paramagnetic materials generally orient themselves randomly and

behave independently of their neighbors, most paramagnets remain only weakly magnetic even when placed in a magnetic field.

Most magnets commonly known and/or used commercially are ferromagnets (or ferrimagnets). Like paramagnets, ferromagnets generally have magnetic moments as a result of angular momentum of unpaired electrons. However, in contrast to paramagnets, ferromagnets also possess an exchange force that tends to orient the magnetic moments of neighboring atoms in parallel to create unified domains within ferromagnets having a net magnetic moment in a particular direction. A typical ferromagnet is composed of multiple domains having net magnetic moments pointing in varying directions with each domain separated from neighboring domains by domain walls. Ferrimagnets are similar to ferromagnets except that the material is generally composed of different sublattices having opposing magnetic moments. However, since the opposing moments are typically unequal, a net magnetization of the ferrimagnetic material generally remains.

Ferromagnets may be further classified as either (i) permanent (or hard) magnets, or (ii) temporary (or soft) magnets. Permanent magnets generally resist being magnetized and demagnetized, whereas temporary magnets are generally magnetized and demagnetized relatively easily. A number of factors determine whether a magnetic material has permanent or temporary magnetic properties, including for example the degree of anisotropy, size of crystals, and the amount of impurities. In general, ferromagnets that are more anisotropic, impure, and contain smaller crystals tend to have characteristics of permanent (or hard) magnets, and vice versa. The reason is that it is more difficult for the domain walls or boundaries to migrate through a "hard" ferromagnet in response to being placed in a magnetic field. Thus, permanent or hard magnets maintain their magnetization when removed from a magnetic field and resist becoming demagnetized even when placed in a magnetic field of opposite polarity. On the other hand, the domain walls of temporary (or soft) ferromagnetic materials are able to migrate more freely in response to a magnetic field. As a result, temporary ferromagnetic materials are capable of being magnetized in the presence of a magnetic field but generally lose their magnetization and become demagnetized when removed from a magnetic field.

The terms "piece of metal," "metal piece," and "metal pieces" of the present invention generally refer to compositions or alloys containing temporary (or soft) ferromagnetic (or ferrimagnetic) materials that are capable of becoming magnetized when placed in a magnetic field, such as when placed within close proximity of a permanent magnet, but generally lose their magnetism when removed from a magnetic field. Examples of temporary magnets may include compositions or alloys containing iron, steel, nickel, and/or cobalt. In appropriate circumstances, however, the terms "piece of metal," "metal piece," and "metal pieces" of the present invention may also refer to compositions or alloys containing paramagnetic materials.

Permanent magnets generally fall within four classes: (i) ceramic or ferrite magnets, (ii) alnico magnets, or (iii) rare-earth magnets. Ceramic, or ferrite, magnets comprise a class of chemical compounds with the formula  $AB_2O_4$ , where A and B represent various metal cations, usually including iron. Ferrite magnets are generally made of a sintered composite of powdered iron oxide and barium/strontium carbonate ceramic. Ceramic or ferrite magnets are generally inexpensive to produce and are generally non-corroding, but they are also brittle and subject to breaking.

Alnico magnets are made by casting or sintering a combination of aluminum, nickel and cobalt with iron and small amounts of other elements (such as copper or perhaps titanium) added to enhance the properties of the magnet. Alnico magnets resist corrosion and may be stronger than some ferrite magnets but are generally more expensive to produce. A related type of permanent magnet is a ticonal magnet, which generally comprises an alloy of titanium, cobalt, nickel, and aluminum, with iron and small amounts of other elements.

Rare-earth magnets are strong, permanent magnets made from alloys of rare earth elements. "Rare earth" (lanthanoid) elements have a partially occupied f electron shell (which can accommodate up to 14 electrons). The spin of these electrons can be aligned, resulting in very strong magnetic fields, and therefore these elements are used in compact high-strength magnets. Rare-earth magnets are substantially stronger than ferrite or alnico magnets. The magnetic field typically produced by rare-earth magnets can be in excess of 1.2 Teslas. Ferrite or ceramic magnets typically exhibit fields of 50 to 100 milliTeslas (for conversion, 1 Tesla (T)=10,000 Gauss (G)). However, rare-earth magnets are generally expensive to produce. Because rare earth magnets are extremely brittle, they are usually nickel-coated to protect them from breaking, hence their typically shiny, corrosion resistant nature.

The most common types of rare earth magnets are samarium-cobalt and neodymium-iron-boron (NIB) magnets. Neodymium magnets, such as Nd<sub>2</sub>Fe<sub>14</sub>B, are the strongest and most affordable type of rare-earth magnet. They have the highest magnetic field strength, but are inferior to samarium-cobalt in resistance to oxidation and temperature. Samarium-cobalt magnets, such as SmCo<sub>5</sub>, are less common than Neodymium magnets because they are more expensive to produce, create a weaker magnetic field than Neodymium magnets, and are brittle and prone to chipping and cracking. However, Samarium-cobalt magnets are superior at high temperatures and are highly resistant to oxidation. Furthermore, protective surface treatments such as gold, nickel, zinc and tin plating and epoxy resin coating may be used to provide corrosion protection where required.

For purposes of the present invention, the terms "magnet" or "magnets" generally refer to compositions or alloys containing permanent magnets, such as ferromagnets (or ferrimagnets), and may include, for example, ceramic or ferrite magnets, alnico magnets, and/or rare-earth magnets as described above. In addition, however, the terms "magnet" or "magnets" of the present invention may also refer to electromagnets in appropriate circumstances.

An electromagnet is typically created by forming a tightly-wound solenoid or helical coil of wire; however, other arrangements may be possible. The electromagnet behaves like a permanent magnet when current is flowing through the wire with the strength and polarity of the electromagnet depending on the magnitude and direction of the current as well as the construction and composition of the wire. Electromagnets often contain a soft magnetic core material inside the helical coil of wire to greatly amplify the strength of the magnetic field by magnetizing the soft magnetic material due to its permeability.

The magnet(s) and/or metal piece(s) of the present invention may be made to form any shape or size and may comprise an alloy, composite, mixture, or any other composition containing appropriate permanent and/or temporary magnetic material(s). The magnet(s) and/or metal piece(s) may be sintered, injection-molded, or formed according to any known method manufacture. The magnet(s) and/or metal piece(s) may also be made into a flexible material where appropriate.

The magnet(s) and/or metal piece(s) of the present invention may further contain non-magnetic materials, such as resins or polymeric materials, and magnet(s) of the present invention may further contain soft magnetic material(s). Of course, the same generalizations may apply where an annular magnet(s) and/or an annular piece of metal are used.

By altering the number, position, size, shape, strength, orientation, type, composition, density, etc. of magnet(s) and/or metal piece(s) in relation to one another, coupling device of present invention may be designed and customized to suit particular applications. In general, the magnet(s) and/or metal piece(s) of coupling device are positioned at or near the periphery of two or more objects joined. Magnet(s) and/or metal piece(s) of coupling device may be placed around an external and/or an internal perimeter of such objects, or they may be integral thereto. Such objects themselves joined by coupling device may be any size or shape, and arrangement of magnet(s) and/or metal piece(s) as well as coupling device as a whole may be designed to accommodate or correspond to size and shape of two or more objects joined. Of course, the same generalizations may apply where an annular magnet(s) and/or an annular piece of metal are used.

According to one embodiment of the invention, FIG. 1 shows a coupling device 101 having a first portion 103 and a second portion 105. FIG. 1a shows first portion 103 and second portion 105 separated and disengaged. First portion 103 is shown having a collar 110 with protrusions 112 to hold magnets and/or metal pieces 114 in holes 116 positioned within protrusions 112. First portion 103 is shown with distal surface 118 facing away from second portion 105 and proximal surface 120 facing toward second portion 105.

FIG. 1a shows second portion 105 having a collar 130 with protrusions 132 to hold magnets and/or metal pieces 134 in holes 136 positioned within protrusions 132. Second portion 105 is shown with distal surface 138 facing away from first portion 103 and proximal surface 140 facing toward first portion 103. Proximal surface 140 of second portion 105 may have a gasket 156 facing toward first portion 103. First portion 103 may also have a gasket on its proximal surface 120 facing toward second portion 105 (not shown).

FIG. 1b shows a cross section view of the coupling device 101 shown in FIG. 1a with objects attached. FIG. 1b shows first portion 103 and second portion 105 disengaged as before. First portion 103 is further shown attached to a first object 150 with external surface 152 of first object 150 in contact with inner surface 122 of first portion 103. External surface 152 of first object 150 may be optionally adhered to inner surface 122 of first portion 103 with an adhesive (not shown). First portion 103 may have a gasket 146 attached to its proximal surface 120 facing toward second portion 105.

In FIG. 1b, second portion 105 is shown attached to a second object 160 with external surface 162 of second object 160 in contact with inner surface 142 of second portion 103. External surface 162 of second object 160 may be optionally adhered to inner surface 142 of second portion 105 with an adhesive (not shown). A gasket 156 is shown on proximal surface 140 of second portion 105 facing toward first portion 103.

FIG. 1c shows a cross section view of coupling device 101 as shown in FIG. 1b but with coupling device 101 engaged. First object 150 and second object 160 are held together by magnetically attractive forces generated by interactions of magnets and/or metal pieces 114, 134 of first portion 103 and second portion 105, respectively. Gaskets 146, 156 are depressed by compaction as a result of magnetically attractive forces between magnets and/or metal pieces 114, 134 when first portion 103 and second portion 105 are engaged.

Although FIG. 1 shows magnets and/or metal pieces 114, 134 of first portion 103 and second portion 105 at approximately equal intervals, it is to be understood that magnets and/or metal pieces of coupling device of present invention may be irregularly and/or asymmetrically spaced. The magnets and/or metal pieces may have any size and may be positioned anywhere within first and second portions of coupling device. For example, magnets and/or metal pieces may be positioned within collar itself, thus eliminating any need for protrusions as part of either or both upper portion and/or lower portion. The only limitation is that magnets and/or metal pieces must be sized and positioned appropriately within upper portion and lower portion such that sufficient magnetically attractive forces are generated to hold first object and second object together as desired.

The overall shape of upper portion 103 and lower portion 105 of coupling device 101 is shown in FIG. 1 as being circular. However, it should be understood that, depending on the shape of objects joined by coupling device, upper portion and lower portion of coupling device may have any shape, including regular or irregular polygons or any other appropriate closed curve, to accommodate the shapes of the objects.

Magnets and/or metal pieces themselves may also have any dimension or shape. For example, according to one embodiment shown in FIG. 2, magnets and/or metal pieces 204, 214 may be rectangular in shape and placed in similarly shaped holes 206, 216 of coupling device 201. Such holes may exist within protrusions 208, 218 of first portion 202 and second portion 203 of coupling device 201.

The coupling device of the present invention may further comprise a ridge and groove structure as a means for attaching (or strengthening attachment between) first portion and second portion to first object and second object, respectively. For example, according to some embodiments of the present invention as shown in FIG. 3a, first portion 303 of coupling device 301 has a groove 328 on proximal surface 320 of collar 310, and second portion 305 has a groove 358 on proximal surface 340 of collar 330. As shown in cross-section in FIG. 3b, first object 350 comprises a ridge 356 that mates with groove 328 of first portion 303 of coupling device 301. Likewise, second object 360 also comprises a ridge 366 that mates with groove 358 of second portion 305 of coupling device 301.

The reversible attachment between ridge 356 of first object 350 and groove 328 of first portion 303 of coupling device 301 and between ridge 366 of second object 360 and groove 358 of second portion 305 of coupling device 301 may be achieved by "slip-fit" frictional forces. Such "slip-fit" attachment mechanism may exist between inner surface 322 of first portion 303 and external surface 352 of first object 350. Likewise, such "slip-fit" frictional attachment mechanism may exist between inner surface 342 of second portion 305 and external surface 362 of second object 360. In addition, attachment via such "slip-fit" frictional forces may be supplemented by application of an adhesive.

FIG. 3c shows a cross section view of coupling device 301 as shown in FIG. 3b but with coupling device 301 engaged. First object 350 and second object 360 are held together by magnetically attractive forces generated by interactions of magnets and/or metal pieces 314, 334 of first portion 303 and second portion 305, respectively. Gaskets 346, 368 are depressed by compaction as a result of magnetically attractive forces from magnets and/or metal pieces 314, 334 when first portion 303 and second portion 305 are engaged.

FIG. 3d shows a cross-section for an alternative arrangement similar to FIG. 3b with the addition of a flange 386 to second object to help guide and possibly secure engagement

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of first portion **374** and second portion **384** of coupling device. As shown, the relative size of first portion **374** and second portion **384** are adjusted so that first portion **374** attached to first object may fit around flange **386** of second object **380**. However, it should be understood that different and/or opposing orientations are possible. For example, flange may be attached to first object instead (not shown). In addition, flanges may also extend from either or both first portion or second portion of coupling device (not shown).

It should also be understood that gaskets may be placed on objects themselves. For example, FIGS. **3f** and **3g** shows a cross-section of a coupling device similar to the one shown in FIGS. **3d** and **3e** with the exception that gaskets **378**, **388** are placed on proximal surfaces **376**, **390** of first object **370** and second object **380**. Ridge **366** of second object **380** is shown extended (relative to FIGS. **3d** and **3e**) to accommodate gasket **388**. FIG. **3f** shows cross-section of the coupling device with first portion **374** and first object **370** separated and disengaged from second portion **384** and second object **380**, whereas FIG. **3g** shows first portion **374** and second portion **384** engaged and holding first object **370** and second object **380** together.

Objects of the present invention may include a variety of tubular objects. Such tubular objects generally include objects that are hollow or contain a lumen. For example, tubular objects may include hoses, pipes, poles, etc. The cross-section of tubular objects joined by the coupling device of the present invention may theoretically have any size or shape, including regular or irregular polygons or any other appropriate closed curve shape as described above. In addition, the cross-sectional shape of the objects may be different at different positions along their length. However, first and second portions of coupling device must be attached to objects such that coupling device is able to become engaged.

Tubular objects joined by coupling device of present invention may also include closed ended objects, such as a container and a lid. According to one embodiment of the invention, FIG. **4** shows a coupling device **401** for holding a lid **403** and a container **405** together. In this particular example, the objects comprise a lid and a container to serve as a humidifier container with an input hookup **415** and an output hookup **417** incorporated into lid **403** such that gas passing through closed humidifier container may be humidified by water or fluid present in humidifier container. Lid **403** is shown attached to a first portion **407** of coupling device **401**, and container **405** is shown attached to a second portion **409** of coupling device **401**. Engagement of first portion **407** with second portion **409** of coupling device **401** encloses a volume **420** inside lid **403** and container **405** through magnetically attractive forces. The coupling device **401** shown in FIG. **4** for the humidifier container is similar in cross-section to coupling device depicted in FIG. **3d** and FIG. **3e**.

Although FIG. **1** through FIG. **4** depict first portion and second portion of coupling device attached to external surfaces or exterior of objects, first portion and/or second portion of coupling device may also have an inverted arrangement and may be attached to an internal surface or interior of objects. For example, FIG. **5a** shows a coupling device **501** with outer surface **524** of first portion **503** attached to internal surface **554** of first object **550** and with outer surface **544** of second portion **505** attached to internal surface **564** of second object **560** with first portion **503** and second portion **505** disengaged and separated. Accordingly, magnet(s) and/or metal piece(s) **514**, **534** are shown near internal surfaces **554**, **564** of objects **550**, **560**.

First object **550** is further shown with a ridge **556** that is designed to mate with groove **528** on proximal surface **520** of

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collar **510** of first portion **503**. Likewise, second object **560** is shown with a ridge **566** that is designed to mate with groove **558** on proximal surface **540** of collar **530** of second portion **505**. In this way, first portion **503** and second portion **505** of coupling device **501** may be attached and held to first object **550** and second object **560**, respectively, using "slip-fit" frictional forces. In addition, such slip-fit frictional forces may be reinforced by application of an adhesive (not shown). Second object **560** is also shown with flange **586** that may be optionally present to guide and stabilize coupling device **501** when engaged.

FIG. **5b** shows a close-up cross-sectional view of coupling device **501** attached to objects **550**, **560** when disengaged and separated and taken from a plane near protrusions **512**, **532**. FIG. **5c** shows a similar cross-sectional view of coupling device **501** attached to objects **550**, **560** as shown in FIG. **5b** properly engaged. In this example, flange **586** guides and stabilizes engagement of coupling device **501** by contact between internal surface **587** of flange **586** and external surface **552** of first object **550**. One or more gaskets may also be present on opposing surfaces of object(s) and/or portion(s) of coupling device. In this example, gaskets **546**, **568** are shown on proximal surfaces **520**, **540** of first portion **503** and second portion **505** of coupling device **501**, such that gaskets **546**, **568** become depressed under magnetically attractive forces when coupling device **501** is engaged.

Although magnet(s) and/or metal piece(s) **514**, **534** are shown in protrusions **512**, **532** of collar **510**, **530** of first and second portions **503**, **505**, it is to be understood that such protrusions **512**, **532** are optional, and magnet(s) and/or metal piece(s) **514**, **534** may instead be placed in collar **510**, **530** of first and second portions **503**, **505**. Although magnet(s) and/or metal piece(s) **514**, **534** are shown regularly spaced-apart, such magnet(s) and/or metal piece(s) **514**, **534** may also be irregularly spaced. Although flange **586** is shown as a part of second object **560** and near external surface **552** of first object **550** when engaged, a flange may alternatively be placed on first object **550** or first portion **503** or second portion **505** of coupling device **501** in any acceptable orientation.

Although FIG. **1** through FIG. **5** depict first portion and second portion of coupling device attached to either internal or external surfaces of objects, first portion and second portion of coupling device may instead be attached to different and/or opposite surfaces of objects. For example, FIG. **6a** shows a coupling device **601** having a first portion **603** designed to attach to a first object **650** on the internal surface **654** of first object **650** and a second portion **605** designed to attach to a second object **660** on the external surface **662** of second object **660**. In this view, first portion **603** and second portion **605** of coupling device **601** are shown disengaged and separated.

FIG. **6b** shows a close-up cross-sectional view of first portion **603** of coupling device **601** attached to a first object **650** and second portion **605** of coupling device **601** attached to a second object **660** when coupling device **601** is disengaged and separated. According to this embodiment of the invention, outer surface **624** of first portion **603** is shown attached to internal surface **654** of first object **650** with magnet(s) and/or metal piece(s) **614**, **634** positioned near internal surface **654** of first object **650**. However, in contrast to first portion **603**, FIG. **6b** also shows inner surface **642** of second portion **605** attached to external surface **662** of second object **660** with magnet(s) and/or metal piece(s) **614**, **634** positioned near external surface **662** of second object **660**.

First object **650** is further shown with a ridge **656** that is designed to mate with groove **628** at corner of proximal **620** and outer **624** surfaces of collar **610** of first portion **603**. In

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contrast, second object 660 is shown with a ridge 666 that is designed to mate with groove 658 at corner of proximal 640 and inner 642 surfaces of collar 630 of second portion 605. In this way, first portion 603 and second portion 605 of coupling device 601 may be attached and held to first object 650 and second object 660, respectively, using “slip-fit” frictional forces. In addition, such slip-fit frictional forces may be reinforced by application of an adhesive (not shown). Second object 660 is also shown with flange 686 that may be optionally present to guide and stabilize coupling device 601 when engaged.

FIG. 6c shows a similar cross-sectional view of coupling device 601 attached to objects 650, 660 as shown in FIG. 6b properly engaged. In this example, flange 686 guides and stabilizes engagement of coupling device 601 by contact between external surface 689 of flange 686 and inner surface 622 of first portion 603. One or more gaskets may also be present on opposing surfaces of object(s) and/or portion(s) of coupling device. In this example, gaskets 646, 668 are shown on proximal surfaces 620, 640 of first portion 603 and second portion 605 of coupling device 601, such that gaskets 646, 668 become depressed under magnetically attractive forces when coupling device 601 is engaged.

Although magnet(s) and/or metal piece(s) 614, 634 are shown regularly spaced-apart, such magnet(s) and/or metal piece(s) 614, 634 may also be irregularly spaced. Although flange 686 is shown as a part of second object 660 and near inner surface 622 of first portion 603 when engaged, a flange may alternatively be placed on either first object 650 or second object 660 or first portion 603 or second portion 605 of coupling device 601 in any acceptable orientation.

Although FIG. 1 through FIG. 6 depict first portion and second portion of coupling device containing a plurality of spaced-apart magnet(s) and/or metal piece(s), it is to be understood that coupling device of present invention may also contain singular annular magnet(s) and/or metal piece(s). For example, FIG. 7a shows first portion 703 and second portion 705 of coupling device 701 having annular magnet(s) and/or metal piece(s) 714, 734. First portion 703 is designed to attach to a first object 750, and second portion 705 is designed to attach to a second object 760. In this view, first portion 703 and second portion 705 of coupling device 701 are shown disengaged and separated.

FIG. 7b shows a close-up cross-sectional view of first portion 703 of coupling device 701 attached to a first object 750 and second portion 705 of coupling device 701 attached to a second object 760 when coupling device 701 is disengaged and separated. According to this embodiment of the present invention, orientation and position of first portion and second portion of coupling device relative to first object and second object are similar to cross-section shown in FIG. 3d with the exception that each magnet(s) and/or metal piece(s) 714, 734 present within first portion 703 and second portion 705 comprise an annular magnet and/or metal piece 714, 734. Although each magnet and/or metal piece 714, 734 in FIG. 7 is shown as a single annular magnet and/or metal piece 714, 734, it is to be understood that annular magnet and/or metal piece 714, 734 may be further segmented into multiple magnet(s) and/or metal piece(s) (not shown). Furthermore, even when a singular continuous annular magnet and/or metal piece is used, multiple continuous annular magnet(s) and/or metal piece(s) may be stacked along proximal-distal axis of coupling device (not shown).

First object 750 is shown with a ridge 756 that is designed to mate with groove 728 at corner of proximal 720 and inner 722 surfaces of collar 710 of first portion 703. Likewise, second object 760 is shown with a ridge 766 that is designed

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to mate with groove 758 at corner of proximal 740 and inner 742 surfaces of collar 730 of second portion 705. In this way, first portion 703 and second portion 705 of coupling device 701 may be attached and held to first object 750 and second object 760, respectively, using “slip-fit” frictional forces. In addition, such slip-fit frictional forces may be reinforced by application of an adhesive (not shown). Second object 760 is also shown with flange 786 that may be optionally present to guide and stabilize coupling device 701 when engaged.

FIG. 7c shows a similar cross-sectional view of coupling device 701 attached to objects 750, 760 as shown in FIG. 7b properly engaged. In this example, flange 786 guides and stabilizes engagement of coupling device 701 by contact between external surface 789 of flange 786 and internal surface 754 of first object 750. Although flange 786 is shown as a part of second object 760 and near internal surface 754 of first object 750 when engaged, a flange may alternatively be placed on first object 750 or first portion 703 or second portion 705 of coupling device 701 in any acceptable orientation. One or more gaskets may also be present on opposing surfaces of object(s) and/or portion(s) of coupling device. In this example, gaskets 746, 768 are shown on proximal surfaces 720, 740 of first portion 703 and second portion 705 of coupling device 701, such that gaskets 746, 768 become depressed under magnetically attractive forces when coupling device 701 is engaged.

Although FIG. 1 through FIG. 7 generally describe magnet(s) and/or metal piece(s) as part of a first or a second portion of coupling device of present invention, it is to be understood that coupling device of present invention may further comprise objects themselves to be joined, and magnet(s) and/or metal piece(s) of present invention may be integrated into such objects to be joined. For example, FIG. 8 shows magnet(s) and/or metal piece(s) 814, 834 integrated within first object 850 and second object 860, such that first object 850 and second object 860 may be held together by magnetically attractive forces when properly engaged. In this example, a flange 886 is further shown as a part of second object 860 to guide and stabilize engagement of first object 850 and second object 860 by contact between external surface 889 of flange 886 with groove 828 on internal surface 854 of first object 850. One or more gaskets may also be present on opposing surfaces of object(s). In this example, gaskets 846, 868 are shown on proximal surfaces 820, 840 of first object 850 and second object 860 of coupling device 801, such that gaskets 846, 868 become depressed under magnetically attractive forces when coupling device 801 is engaged.

Although flange 886 is shown as a part of second object 860 and near internal surface 854 of first object 850 when engaged, a flange may alternatively be placed on either first object 850 or second object 860 in any acceptable orientation. Although magnet(s) and/or metal piece(s) 814, 834 are shown regularly spaced-apart, such magnet(s) and/or metal piece(s) 814, 834 may alternatively be irregularly spaced. In addition, such magnet(s) and/or metal piece(s) 814, 834 may each comprise a single annular magnet and/or metal piece.

Although FIG. 1 through FIG. 8 show coupling device of present invention with magnet(s) and/or metal piece(s) either as a part of a first portion and a second portion of coupling device or integrated within objects themselves, it is to be understood that coupling device of present invention may further comprise any combination thereof. For example, FIG. 9 shows a coupling device 901 comprising a collar 910 having a plurality of spaced apart magnet(s) and/or metal piece(s) 914 attached to a first object 950 and a second object 960 having a plurality of magnet(s) and/or metal piece(s) 934 integrated within second object 960. FIG. 9 shows collar 910



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attached to external surface 952 of first object 950 disengaged and separated from second object 960. First object 950 is shown with a ridge 956 that is designed to mate with groove 928 at corner of proximal 920 and inner 922 surfaces of collar 910. In this way, collar 910 may be attached and held to first object 950 using "slip-fit" frictional forces. In addition, such slip-fit frictional forces may be reinforced by application of an adhesive (not shown). First object 950 is also shown with flange 986 that may be optionally present to guide and stabilize coupling device 901 when engaged. One or more gaskets may also be present on opposing surfaces of collar 910 and/or object(s) 950, 960. In this example, gaskets 946, 968 are shown on proximal surfaces 920, 940 of collar 910 and second object 960 of coupling device 901, such that gaskets 946, 968 become depressed under magnetically attractive forces when coupling device 901 is engaged.

Although flange 986 is shown as a part of first object 950 and near internal surface 964 of second object 960 when engaged, a flange may alternatively be placed on either first object 950 or second object 960 or collar 910 in any acceptable orientation. Although collar 910 of coupling device 901 is shown attached to external surface 952 of first object 950, collar 910 may alternatively be attached to internal surface 954 of first object 950. Although magnet(s) and/or metal piece(s) 914, 934 are shown regularly spaced-apart, such magnet(s) and/or metal piece(s) 914, 934 may alternatively be irregularly spaced. In addition, such magnet(s) and/or metal piece(s) 914, 934 may each comprise a single annular magnet and/or metal piece.

The coupling device of present invention has several key advantages over prior devices and methods as a means for reversibly holding two or more objects together. For instance, because coupling device of present invention may be separate from objects themselves and reversibly attached to such objects, once objects have been used, coupling device of present invention may be detached from such objects so that objects may be discarded. Coupling device may then be reused with a new set of objects. Furthermore, because coupling device of present invention may be attached to external surface of objects, coupling device may be reused with a new set of objects while eliminating or reducing any risk of cross-contamination, which is an important factor for a variety of applications related to research as well as health and veterinary care.

As opposed to threaded screw-type mechanisms used for joining objects together, coupling device of present invention avoids issues relating to over-tightening and stripping by eliminating any need for threading or other physical interlocking mechanisms. Thread deterioration or stripping may cause many prior art devices and methods to become non-functional and may lead to leakage of material or contents being carried or contained by objects themselves. In this sense, coupling device of the present invention is more durable than many prior art devices and methods by not relying on any physical interlocking means, such as threading, to maintain contact. Therefore, coupling device of the present invention does not experience the normal "wear-and-tear" of many prior art devices and methods.

A further advantage of present invention is that because physical contact between two or more objects and/or coupling device may be limited to gasket(s) between two or more joined surfaces, the two or more objects joined may be electric-, signal-, radio-, and/or ground-isolated. This is especially true where such gasket(s) are made of an insulating material. In contrast, threaded screw-type mechanisms or other interlocking mechanisms relying on mechanical forces

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to maintain contact between objects often create continuous conductivity between such objects, such as where metal pipes, etc. are connected.

Another advantage of coupling device of present invention is that little torque is required to engage or disengage coupling device of present invention. Instead, to couple two or more objects together using devices and methods of present invention, such objects are simply juxtaposed in a proper orientation and/or alignment. Although a slight rotation may aid breaking of magnetic field holding two or more objects together due to the discontinuous magnetic field, two or more objects may be separated by simply pulling two or more objects apart with sufficient force. For example, two or more objects may be separated by tilting and/or prying one object from another. This kind of simple engagement and disengagement of coupling device of present invention poses relatively little strain on the user by not requiring, for example, any twisting or torque to engage and disengage such objects. This is especially important for many elderly persons in particular who suffer from muscle weakness, arthritis, muscle and joint pain, etc.

Another related advantage of coupling device of present invention is that because coupling device may be engaged generally by juxtaposing portions of coupling device and/or objects and disengaged by juxtaposing and/or pulling portions of coupling device and/or objects apart, the rate of assembly/mating and disassembly/separation is much faster than many other types of devices, including threaded screw-type mechanisms. Because coupling device may be generally engaged by simply juxtaposing portions of coupling device and/or objects and disengaged by pulling portions of coupling device and/or objects apart, no tools are required unlike many other types of connections. For parts that are to be frequently decoupled and recoupled, the magnetic force provides a consistent, constant pressure exerted on the sealing surface(s) (e.g. O-ring or gasket). There is no need to use a torque wrench or external measuring device (gap gauge) for resealing being that the magnetic pressure is constant.

Another potential advantage of coupling device of present invention is that because establishment of magnetically attractive forces generally relies on juxtaposition of magnet(s) and/or metal piece(s) with corresponding magnet(s) and/or metal piece(s), particular arrangements or relative orientations of two or more objects joined by coupling device may be encouraged or required. According to most of the examples and figures described above, magnet(s) and/or metal piece(s) are generally shown as being regularly spaced-apart at approximately equal angles. Such arrangements will generally encourage or require a limited number of possible alignments and relative orientations between such objects joined depending on the number of regularly spaced-apart magnet(s) and/or metal piece(s). Conversely, the number of possible alignments and relative orientations between such objects joined may be increased by increasing the number of magnet(s) and/or metal piece(s), and by extension, the number of possible alignments and relative orientations between such objects joined may become unlimited by using an annular magnet and/or piece of metal.

However, it is to be understood that magnet(s) and/or metal piece(s) of coupling device of present invention may be asymmetrically arranged such that the number of possible alignments and relative orientations between such objects joined is even further limited. For example, FIG. 10a shows four magnet(s) and/or metal piece(s) positioned at unequal angles ( $\alpha$ ,  $\beta$ ,  $\gamma$ ,  $\delta$ ), such that only one possible alignment or orientation is allowed with corresponding magnet(s) and/or metal piece(s) having the same set of unequal angles. As an addi-

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tional example, FIG. 10b shows four magnet(s) and/or metal piece(s) positioned at unequal angles ( $\alpha$ ,  $\beta$ ), such that only two possible alignments or orientations are allowed with corresponding magnet(s) and/or metal piece(s) having the same unequal angles. Thus, by encouraging or requiring specific alignments of magnet(s) and/or metal piece(s), coupling device of present invention allows for objects to be quickly and automatically assembled into particular relative orientations between such objects by simply juxtaposing corresponding magnet(s) and/or metal piece(s).

Whether magnet(s) and/or metal piece(s) are asymmetric (irregularly) or regularly-spaced, having spaced-apart magnet(s) and/or metal piece(s) acts to limit rotational movement of coupling device relative to the objects joined by encouraging or requiring particular alignment(s) of magnet(s) and/or metal piece(s). This feature is reinforced by the fact that depending on the exact arrangement, magnetic field lines of repulsion may exist between positions of proper alignment where magnetic field lines of attraction are maximal. To help ensure that any limited rotation of coupling device is effective at similarly restraining or limiting rotation of joined objects themselves, an additional mechanical restraint, such as a ridge and groove or the like, may be added to the interface between coupling device and objects to disallow independent movement by joined objects (not shown). It is also foreseeable that particular orientations may be encouraged or required by altering the direction of the magnetic field for different corresponding magnet(s) and/or metal piece(s) (not shown).

In addition to features limiting relative rotational motion between portions of coupling device and objects joined, additional fastening or securing means may be added. For example, FIG. 11a shows a clip 1175 to secure engagement of first portion 1103 and second portion 1105 of coupling device once engaged by contacting distal surfaces 1118, 1138 of first portion 1103 and second portion 1105. It is to be understood that clip 1175 shown in FIG. 11a only provides a generic example and that clip 1175 may have any shape or dimension appropriate for securing and fastening first portion 1103 and second portion 1105 of coupling device 1101 together.

Another example for an additional fastening or securing means is provided in FIG. 11b. In this example, a hook 1180 is attached at its hinge 1182 to outer surface 1144 of second portion 1105 of coupling device 1101, such that hook 1180 may swing into contact with distal surface 1118 to secure engagement of first portion 1103 and second portion 1105 of coupling device 1101. It is to be understood that hook 1180 shown in FIG. 11b only provides a generic example and that hook 1180 may have any shape or dimension appropriate for securing and fastening first portion 1103 and second portion 1105 of coupling device 1101 together.

Another example for an additional fastening or securing means is provided in FIG. 11c. In this example, a slot 1190 is shown through first object 1150 and optionally through first portion 1103, and a tab 1188 is shown present on external surface 1189 of flange 1186 of second object 1160. Once coupling device 1101 is properly engaged, tab 1188 is able to become inserted into tab 1190 to secure and fasten first portion and second portion of coupling device together once engaged. It is to be understood that slot 1190 and tab 1188 shown in FIG. 11c only provide a generic example and that slot 1190 and tab 1188 may have any shape, orientation, or dimension appropriate for securing or fastening first portion 1103 and second portion 1105 of coupling device 1101 together.

Another example for an additional fastening or securing means is provided in FIG. 11d. In this example, a latch 1195

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is shown continuous with outer surface 1144 of second portion 1105 of coupling device 1101 and having a stem 1196 and head 1197 sections, such that stem 1196 of latch 1195 bends as first portion 1103 and second portion 1105 approach one another to achieve engagement of coupling device 1101, such that head 1197 is allowed to pass over outer surface 1124 of first portion 1103 of coupling device 1101. Once coupling device 1101 becomes fully engaged, the head 1197 snaps into place to contact distal surface 1118 of first portion 1103. In this way, latch 1195 secures and fastens engagement of first portion 1103 and second portion 1105 of coupling device 1101. It is to be understood that latch 1195 shown in FIG. 11d only provides a generic example and that latch 1195 may have any shape or dimension appropriate for securing and fastening first portion 1103 and second portion 1105 of coupling device 1101 together.

Although the examples for additional fastening or securing means shown in FIG. 11a through FIG. 11d depict such fastening and securing means in relation to the particular coupling device shown, it is to be understood that other mechanical mechanisms for securing or fastening coupling device of present invention together once engaged. It should also be understood that the examples of fastening or securing means shown in FIG. 11a through FIG. 11d may also be modified to accommodate various different embodiments of the coupling device of the present invention. It should be further understood, that for each example, any the number of additional fastening or securing means may be multiplied and/or used in combination with other types of fastening or securing means.

Yet another feature of the present invention is that the coupling device allows for the amount, orientation, and directionality of magnetically attractive forces to be adjustable depending on its intended application. As stated above, by altering the number, position, size, shape, strength, orientation, type, composition, density, etc. of magnet(s) and/or metal piece(s) in relation to one another, coupling device of present invention may be designed and customized to suit particular applications. However, it should be understood that magnet(s) and/or metal piece(s) of present invention do not have to be perfectly aligned with corresponding magnet(s) and/or metal piece(s) to be functional. Indeed, all that is required is that magnet(s) and/or metal piece(s) of present invention have appropriate characteristics, position, etc. such that sufficient magnetically attractive forces are generated by coupling device to appropriately join two or more objects for a particular application. In fact, not all magnet(s) and/or metal piece(s) must contribute to the force of attraction between two or more objects nor must they all have corresponding magnet(s) and/or metal piece(s).

Another feature of the present invention relates to particular kinds of tubular objects, including containers and lids. By avoiding any need for threaded screw-type mechanisms or other physical interlocking mechanisms that rely on mechanical forces to maintain contact, coupling device of present invention may be designed such that contacting surfaces between portions of coupling device and/or container and lid are allowed to "breathe" when the contents or materials within such closed containers or objects are under pressure. If a particular set of objects, such as a container and lid, contain a gas or fluid under pressure relative to the outside environment, such increased pressure may partially overcome the magnetically attractive forces generated by magnet(s) and/or metal piece(s) to create a gap that allows pressure to escape. As a result, pressure within the interior of such objects is reduced, and magnetically attractive forces are again allowed

to overcome any forces of pressure from within such objects to rejoin and close the coupling device.

Thus, depending on the circumstances, coupling device of present invention may have an intrinsic pressure release mechanism that continually and proportionally responds to changes in pressure within such objects. As with the humidifier container example shown in FIG. 4, by designing coupling device of present invention to respond dynamically to the amount of pressure within the humidifier container, coupling device of present invention eliminates any need for a pressure release valve currently used on threaded type devices. Should a blockage of the dispensed gas flow exist, current devices have a pressure release to relieve excess pressure. However, coupling device of present invention has the advantage of relieving pressure by allowing the seal between portion(s) of coupling device and/or container and lid to be broken at least temporarily to relieve pressure. By eliminating any need for a pressure release valve by using coupling device of present invention, the cost of producing the humidifier container itself may be reduced, and the humidifier container may also be easier to clean due to there being fewer minor surfaces or crevices. This feature is the basis for the embodiment shown in FIG. 12.

Referring to FIG. 12, a perspective view of a magnetic cap 1500 used as a removable access and/or pressure relief system is shown. There are many uses for such access/pressure relief systems; one such is in pipe systems. In general, most pipe systems transport a fluid (liquid or gas) from one location to another. Often, there is a pressure associated with the fluid, required to move the fluid at a certain rate or to deliver the fluid to a certain altitude. In general, the piping system is engineered or rated for a range of expected fluid pressures. Should this pressure be exceeded, there is potential of damage to the piping system such as leaks, compromised seals, fractures, bursts, etc. Additionally, as such pipe systems age, seals weaken and even the pipes weaken due to environmental conditions such as corrosion, heat/cold cycles, external pressures, etc.

It has been found that, in the above mentioned pipe systems, it is better to release some of the pressure in a controlled manner than to allow the pressure to reach a level in which the pipe system potentially will be compromised. Prior attempts to release pressure typically included a spring loaded plug. The plug and seat being in fluid communication with the pressurized fluid and normally blocking the fluid from exiting through the relief valve until pressure from the fluid exceeds the force of the spring, at which time the plug lifts from the seat, releasing some of the fluid until the pressure reduces to a point where the pressure can no longer lift the plug out of the seat. Such pressure relief valves are known and many have such a valve in their homes associated with their hot water heater.

Such spring-loaded pressure relief valves perform their function, but have issues. The use of a spring leads to reliability issues, in that; springs tend to fail due to, for example, corrosion. Springs are temperature sensitive; for example providing a different release pressure in winter than in summer. Springs are not always accurate, requiring tension adjustment periodically.

The prior embodiments described coupling devices that use magnets or metal pieces to join two objects, such as segments of pipes. This coupling provides for some level of pressure relieve, in that, as pressure builds within the pipe, a point is reached at which the magnets are no longer able to hold the segments sealed against each other and a gap between the segments occurs, allowing fluid from within the pipe segments to escape, thereby decreasing the pressure at

which time the magnets re-seal the pipe segments. This works well in many situations, but often, pipe segments are coupled to other segments in a long run and the weight and boundaries of the segments do not allow the pipe segments to move with respect to each other, thereby reducing the availability of such as a pressure release.

In many pipe systems, pressure relief valves are inserted at intervals along the pipe run. As discussed, prior systems used spring-loaded pressure relief valves. For example, in water main systems, such a pressure relief valve is inserted at intervals as required by engineering tolerances. These pressure relief valves are located with access panels because each one needs periodic maintenance such as cleaning, spring replacement, diaphragm (plug) replacement, testing, etc. Such periodic maintenance is often performed yearly; resulting is costs that eventually impact the taxpayer or consumer.

The pressure relief or cap system 1500 in FIG. 12 overcomes many of the issues of spring-loaded pressure relief valves. The pressure relief system 1500 uses a series of magnets or metal pieces 1514/1536 to seal an end-cap 1510 to a flange 1521 at a pre-engineered force determined by the strength of the magnets or metal pieces 1514/1536 and the distance between the magnets or metal pieces 1514/1536.

Although not required, it is preferred that the end-cap 1510 and flange 1521 be made of a sturdy, non-magnetic material such as aluminum, steel, plastic, etc. In this way, several intended features are provided that are not possible if the end-cap 1510 and/or flange 1521 are made of a magnetic material such as iron. One such feature is extending the life of the magnets 1514/1536. If the end-cap 1510 and/or flange 1521 are made of a magnetic material such as iron, the iron absorbs the magnetic force and shortens the life of the magnets 1514/1536. Another feature is removability for access, for example for inspection or cleaning of the pipe system. In such, if the end-cap 1510 and/or flange 1521 are made of a magnetic material such as iron, then it is difficult to disengage the magnetic forces to, for example, remove the end-cap 1510 from the flange 1521.

Therefore, in the example shown, a flange 1521 is bolted to an end 1506 of a pipe system 1505 such as standard schedule iron pipe 1505/1506. The flange 1521 is preferably made of a non-magnetic material such as copper, aluminum, steel, plastic, etc. The flange 1521 is bolted to the end 1506 of the pipe system 1505 by a plurality of bolts 1540 and nuts 1542 that fasten through, for example, holes 1548 in the flange 1521 and corresponding holes 1504 in the end 1506, as known in the industry and often including seals, lock washers, or gaskets (not shown).

The flange 1521 includes a sealing ring 1520 upon which the end-cap 1510 seals. Any sealing surface is anticipated, including a planar surface (as shown), a non-planar surface (e.g. serrated), or a surface having concentric features to provide enhanced sealing capabilities, etc. Magnets or metal pieces 1536 are installed periodically along the periphery of the sealing ring 1520. Many configurations of magnets/metal pieces 1536 are anticipated to attract (and hold) complementary magnets or metal pieces 1514 in the end-cap 1510. When the term "metal pieces" is used here within, such metal pieces are made of a magnetic material such as iron that is attracted to magnets.

The end-cap 1510 has a similar mating surface for mating with the sealing surface of the sealing ring 1520. For example, if the sealing ring 1520 is planar, the sealing surface of the end-cap 1510 is also planar. Although the end-cap is shown as a flat, disc-like object, there is no restriction in shape. For example, to facilitate removal, it is anticipated that the end-

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cap **1510** have a central feature that interfaces well with a wrench or screwdriver (not shown) to aid in removal.

The end-cap **1510** is also preferably made of a non-magnetic material such as copper, aluminum, steel, plastic, etc.

Magnets or metal pieces **1514** are installed periodically along the periphery of the end-cap **1510**, preferably corresponding with the magnets or metal pieces **1536** in the flange sealing ring **1520**. Again, many configurations of magnets/metal pieces **1536** are anticipated to attract (and hold) complementary magnets or metal pieces **1514** in the end-cap **1510**. In some embodiments, the magnets/metal pieces **1514/1536** are uniformly/symmetrically located around the periphery of the end-cap **1510** and the flange sealing ring **1520** while in other embodiments, the magnets/metal pieces **1514/1536** are asymmetrically located around the periphery of the end-cap **1510** and the flange sealing ring **1520**. In some embodiments, only magnets **1514/1536** are used (no metal pieces). In such embodiments, further embodiments include having poles of all magnets in the end-cap **1510** aiming in one direction and poles of all magnets in the flange sealing ring **1520** aiming in an opposing direction. It is also anticipated that in all-magnet embodiments, the poles of the magnets **1514/1536** alternate with adjacent magnets or in other patterns such that, as the end-cap **1510** is rotated with respect to the flange sealing ring **1520**, at some point in the rotation, all or some of the magnets **1514** in the end-cap **1510** repel all or some of the magnets **1536** in the flange sealing ring **1520**, thereby assisting with removal of the end-cap **1510** from the flange sealing ring **1520**.

As pressure within the pipe system **1505** increases to a point that the pressure exceeds the sealing force of the magnets/metal pieces **1514/1536**, the end-cap **1510** lifts from the flange sealing ring **1520**, thereby releasing some amount of fluid from the pipe system **1505** and decreasing the pressure until the pressure decreases to a point at which the force of the magnets/metal pieces **1514/1536** reseal the end-cap **1510** to the flange sealing ring **1520**. In some embodiments, to control the distance and skewing between the end-cap **1510** and the flange sealing ring **1520** during such lifting, guide pins/stops **1550** are incorporated. In the example shown, the guide pins/stops **1550** are a u-shaped device that pass through holes **1552** in the end-cap **1510**, then through holes in the flange sealing ring **1520** and are held in place by, for example nuts. As the end-cap **1510** lifts from the flange sealing ring **1520**, eventually, the end-cap **1510** reaches the end of the guide pins/stops **1550** and can go no further. Any size, shape, configuration of guide pins/stops **1550** is anticipated, the U-shaped configuration being shown. Other shapes and configurations are anticipated including linear pins that have heads at one end and a fastener at the other end (for removal), etc. The holes **1552** need be sized to permit the end-cap **1510** to rise up along the guide pins/stops **1550**.

Although the present invention has been fully described in conjunction with several embodiments thereof with reference to the accompanying drawings, it is to be understood that various changes and modifications may be apparent to those skilled in the art. Such changes and modifications are to be understood as included within the scope of the present invention as defined by the appended claims, unless they depart therefrom.

What is claimed is:

1. A pressure relief device, the device comprising: a flange having an orifice, the flange having a plurality of spaced apart magnets/magnetic pieces, the flange having an interface end that is open for connecting and fluidly interfacing to a plumbing system; and

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an end cap, the end cap having a plurality of corresponding magnets/magnetic pieces positioned for alignment with the magnets/magnetic pieces in the flange, each of the plurality of corresponding magnets/magnetic pieces corresponding to one of the plurality of spaced magnets/magnetic pieces;

wherein the flange and the end cap are removably held together by magnetically attractive forces between each of the plurality of spaced magnets/magnetic pieces of the flange and the corresponding magnets/magnetic piece of the end cap when the flange and the end cap are engaged, further comprising a series of bolt holes around a periphery of said interface end of the orifice for connecting the flange to a plumbing system.

2. The pressure relief device of claim 1, wherein the plurality of spaced apart magnets/magnetic pieces of the flange are positioned around a periphery of a first end of the orifice.

3. The pressure relief device of claim 1, wherein the plurality of spaced apart magnets/magnetic pieces of the flange are magnets and the plurality of corresponding magnets/magnetic pieces of the end cap are metal pieces.

4. The pressure relief device of claim 1, wherein the plurality of spaced apart magnets/magnetic pieces of the flange and the plurality of corresponding magnets/magnetic pieces of the end cap are magnets.

5. The pressure relief device of claim 4, wherein a first pole value of the magnets of the end cap are arranged to mate with opposing poles of the magnets of the flange.

6. The pressure relief device of claim 4, wherein alternating pole values of the magnets of the end cap are arranged to mate with opposing poles of the magnets of the flange, thereby attracting when aligned and repelling when rotated.

7. The pressure relief device of claim 1, wherein the flange and the end cap are made from a non-magnetic material.

8. The pressure relief device of claim 7, wherein the non-magnetic material is selected from a group consisting of steel, copper, aluminum, and plastic.

9. A pressure relief device, the device comprising:

a flange having an orifice, the flange having a plurality of spaced apart magnets/magnetic pieces, the flange having an interface end with means for attaching to a plumbing system and the orifice extending through the means for attaching; and

an end cap, the end cap having a plurality of corresponding magnets/magnetic pieces positioned for alignment with the plurality of spaced apart magnets/magnetic pieces in the flange, each of the plurality of corresponding magnets/magnetic pieces corresponding to one of the plurality of spaced apart magnets/magnetic pieces in the flange;

wherein the flange and the end cap are removably held together by magnetically attractive forces between each of the plurality of spaced magnets/magnetic pieces of the flange and the plurality of corresponding magnets/magnetic pieces of the end cap when the flange and the end cap are engaged, further comprising a series of bolt holes around a periphery of said interface end of the orifice for connecting the flange to a plumbing system.

10. The pressure relief device of claim 9, wherein the plurality of magnets/magnetic pieces of the flange are positioned around a periphery of a first end of the orifice.

11. The pressure relief device of claim 9, wherein the plurality of spaced apart magnets/magnetic pieces of the flange are metal pieces and the plurality of corresponding magnets/magnetic pieces of the end cap are magnets.

12. The pressure relief device of claim 9, wherein the flange and the end cap are made from a non-magnetic material.

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13. A pressure relief device, the device comprising:  
 a flange having an orifice, the flange having at least two  
 spaced apart magnets/magnetic pieces, the flange hav-  
 ing an interface end with means for attaching to a plumb-  
 ing system through which the orifice extends, thereby  
 providing a fluid communications path from the plumb-  
 ing system through the orifice; and  
 an end cap, the end cap having at least two corresponding  
 magnets/magnetic pieces positioned for alignment with  
 the at least two spaced apart magnets/magnetic pieces in  
 the flange, each of the at least two corresponding mag-  
 nets/magnetic pieces correspond to one of the at least  
 two spaced magnets/magnetic pieces;  
 wherein the flange and the end cap are removably held  
 together by magnetically attractive forces between the at  
 least two spaced apart magnets/magnetic pieces of the  
 flange and the at least two corresponding magnets/mag-  
 netic piece of the end cap when the flange and the end  
 cap are engaged, wherein the means for attaching to a  
 plumbing system includes a series of bolt holes around a  
 periphery of said interface end of the orifice and the  
 plumbing system further comprising a corresponding

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series of bolt holes for connecting the flange to the  
 plumbing system with a plurality of bolts.

14. The pressure relief device of claim 13, wherein the at  
 least two magnets/magnetic pieces of the flange are posi-  
 tioned around a periphery of a first end of the orifice.

15. The pressure relief device of claim 13, wherein the at  
 least two spaced apart magnets/magnetic pieces of the flange  
 are magnets and the at least two corresponding magnets/  
 metal pieces of the end cap are metal pieces.

16. The pressure relief device of claim 13, wherein the at  
 least two spaced apart magnets/magnetic pieces of the flange  
 and the at least two corresponding magnets/metal pieces of  
 the end cap are magnets.

17. The pressure relief device of claim 16, wherein a first  
 pole value of the magnets of the end cap are arranged to mate  
 with opposing poles of the magnets of the flange.

18. The pressure relief device of claim 16, wherein alter-  
 nating pole values of the magnets of the end cap are arranged  
 to mate with opposing poles of the magnets of the flange,  
 thereby attracting when aligned and repelling when rotated.

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